

Reliable solutions for the automation industry





Reliable Solutions for the Automation Industry

Pressure sensors from Balluff guarantee the consistently high quality of your products.

The monitoring of hydraulic, pneumatic, vacuum, and various machine pressures is extremely critical in today's automation processes. Balluff's pressure sensors exceed the demands of your applications from the ease and flexibility of installation through the simple configuration of the outputs even under the most demanding conditions. Balluff's attention to quality, superior sensor design, and performance means better reliability, less down time and higher productivity.



Reliable Solutions for the Automation Industry









Туре	Standard	Stainless Steel
Page	6	8
Housing material		
Plastic		
Stainless steel		
Special properties		
Standard temperature range -25+85 °C		
Extended temperature range -40+85 °C		
Display housing rotates 320°		
Connection housing with M12 plug rotates 320°		
Application areas and applications		
Hydraulics		
Pneumatics		
Machine tools		
Plastics technology		
Packaging machines		
Wind turbines		
Off-shore		

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Applications

Balluff pressure sensors combine the advantages of a display, measuring transducer and pressure switch in a single device.

Holding pressure switchover on injection molding machines

Balluff pressure sensors measure the hydraulic pressure of the screw drive in order to regulate the switchover point between the injection and holding pressure systems. Controlling this parameter with a high degree of precision is crucial in achieving dimensional accuracy and quality of the products manufactured. A pressure sensor with analog output monitors the hydraulic pressure in order to control the process accurately while achieving a high degree of repeatability.

Coolant monitoring on machine tools

The pressure in the coolant supply system must be monitored continually to guarantee the consistently high surface quality of machined workpieces. Balluff pressure sensors can monitor the pressure level and shut down the machine within a few milliseconds if the system pressure exceeds the defined limits.







Features

- Switching point and analog output (0...10 V or 4...20 mA)
- Degree of protection IP 67
- Consistent quality of product



Features

- Ceramic measuring cells offer stability in the long term
- Display is easy to read
- Reliable machine operation

Applications

Central hydraulic unit on wind turbines

Many central systems on a wind turbine such as the pitch control and braking system are operated hydraulically. The stainless steel version of the Balluff pressure sensor measures the actual system pressure reliably, even under harsh ambient conditions. The pump motor can be controlled directly via two programmable switching outputs to prevent the oil pressure from exceeding the maximum or minimum permitted levels.

Vacuum grippers

Vacuum grippers are used for a wide variety of material handling tasks. The grippers must be able to adapt to different materials and workpieces and operate continuously without error. Balluff pressure sensors designed for vacuum applications are used to monitor the pressure of the vacuum pads to make sure they grip reliably.







Features

- Compact housing
- Simple installation
- Vacuum sensors up to -1 bar relative pressure



Features

- Extended temperature range to -40 °C
- Two programmable outputs
- Increased system stability

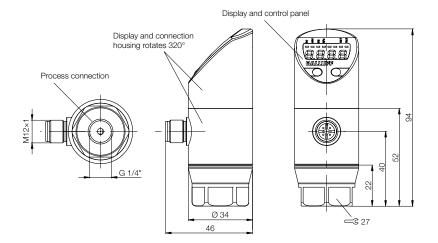
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Standard Sensors

Standard Balluff pressure sensors offer an impressive price/performance ratio and are suitable for a wide variety of applications and pressure ranges in factory automation. A large display and simple operating concept save time when configuring parameters. Balluff pressure sensors are versatile and space-saving. The display and electrical output can be rotated independently of the flange. Other features of these sensors include:

- Compact housing design
- Local pressure indicator
- Digital switching outputs
- Analog output





Design	Relative nominal pressure		Overload pressure		Burst pressure ≥		Permitted vacuum
Pressure sensors -12 bar	29 psi	2 bar	58 psi	4 bar	145 psi	10 bar	
Pressure sensors -110 bar	145 psi	10 bar	290 psi	20 bar	508 psi	35 bar	
Pressure sensors 02 bar	29 psi	2 bar	58 psi	4 bar	145 psi	10 bar	
Pressure sensors 05 bar	73 psi	5 bar	145 psi	10 bar	218 psi	15 bar	
Pressure sensors 010 bar	145 psi	10 bar	290 psi	20 bar	508 psi	35 bar	vacuum proof
Pressure sensors 020 bar	290 psi	20 bar	580 psi	40 bar	1088 psi	75 bar	트
Pressure sensors 050 bar	725 psi	50 bar	1450 psi	100 bar	2176 psi	150 bar	goni
Pressure sensors 0100 bar	1450 psi	100 bar	2900 psi	200 bar	3626 psi	250 bar	>
Pressure sensors 0250 bar	3626 psi	250 bar	5802 psi	400 bar	6527 psi	450 bar	
Pressure sensors 0400 bar	5802 psi	400 bar	9428 psi	650 bar	10153 psi	700 bar	
Pressure sensors 0600 bar	8702 psi	600 bar	10878 psi	750 bar	11603 psi	800 bar	

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-14.529 psi	PNP	Ordering code
-12 bar	NPN	Ordering code
-14.5145 psi	PNP	Ordering code
-110 bar	NPN	Ordering code
029 psi	PNP	Ordering code
02 bar	NPN	Ordering code
073 psi	PNP	Ordering code
05 bar	NPN	Ordering code
0145 psi	PNP	Ordering code
010 bar	NPN	Ordering code
0290 psi	PNP	Ordering code
020 bar	NPN	Ordering code
0725 psi	PNP	Ordering code
050 bar	NPN	Ordering code
01450 psi	PNP	Ordering code
0100 bar	NPN	Ordering code
03626 psi	PNP	Ordering code
0250 bar	NPN	Ordering code
05802 psi	PNP	Ordering code
0400 bar	NPN	Ordering code
08702 psi	PNP	Ordering code
0600 bar	NPN	Ordering code
Process conne		
Operating volta	-	
Output aurent	2001	

Output current max.

No-load supply current I0 max.

Switching frequency f max.

Accuracy

Temperature error

Reverse polarity/short-circuit protected

Ambient/material temperature

Display/function indicators

Degree of protection per IEC 60529

Material Housing

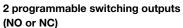
Measuring cell

Seal

Connectors

Pressure Sensors Standard Sensors







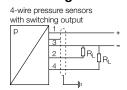
0...10 V DC Analog output and 1 programmable switching output (NO or NC)

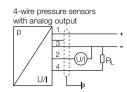


4...20 mA Analog output and 1 programmable switching output (NO or NC)

(NO OF NC)		Switching output (NO of NO)		switching output (NO of NO)	
BSP004F		BSP004J		BSP004L	
BSP004N		BSP004R		BSP004U	
BSP004H	BSP005C	BSP004K	BSP005H	BSP004M	BSP005J
BSP004P		BSP004T		BSP004W	
BSP000F		BSP000T		BSP0014	
BSP003K		BSP003P		BSP003W	
BSP000H		BSP000U		BSP0015	
BSP003L		BSP003R		BSP003Y	
BSP000J		BSP000W		BSP0016	
BSP001F		BSP001M		BSP001U	
BSP000K		BSP000Y		BSP0017	
BSP001H		BSP001N		BSP001W	
BSP000L		BSP000Z		BSP0018	
BSP001J		BSP001P		BSP001Y	
BSP000M	BSP005E	BSP0010		BSP0019	
BSP001K		BSP001R		BSP001Z	
BSP000N	BSP005F	BSP0011		BSP001A	
BSP001L		BSP001T		BSP0020	
BSP000P		BSP0012		BSP001C	
BSP003M		BSP003T		BSP003Z	
BSP000R		BSP0013		BSP001E	
BSP003N		BSP003U		BSP0040	
G 1/4"	1/4" NPT	G 1/4"	1/4" NPT	G 1/4"	1/4" NPT
1836 V DC		1836 V DC		1836 V DC	
500 mA		500 mA		500 mA	
≤ 50 mA		≤ 50 mA		≤ 50 mA	
200 Hz		200 Hz		200 Hz	
≤±0.5 % FSO BFSL		≤ ±0.5 % FSO BFSL		≤ ±0.5 % FSO BFSL	
≤ ±0.3 % FSO/10 K		≤ ±0.3 % FSO/10 K		≤ ±0.3 % FSO/10 K	
Yes/yes		Yes/yes		Yes/yes	
-25+85 °C/-25+125 °C		−25+85 °C/−25+125 °C		−25+85 °C/−25+125 °C	
7 segment display/LED		7 segment display/LED		7 segment display/LED	
IP 67 (when connected)		IP 67 (when connected)		IP 67 (when connected)	
PA 6.6, stainless steel		PA 6.6, stainless steel		PA 6.6, stainless steel	
Ceramic		Ceramic		Ceramic	
Fluoroelastomer		Fluoroelastomer		Fluoroelastomer	
M12 connector, 4-pin		M12 connector, 4-pin		M12 connector, 4-pin	

Switching function





Pin assignments

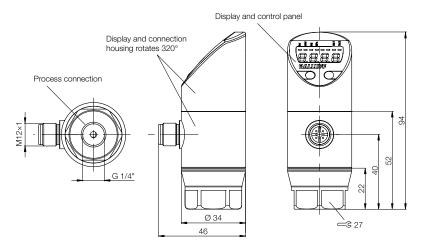
Electrical connections	Pressure sensors with switching output	Pressure sensors with analog output	
Supply +	1	1	
Supply –	3	3	
Signal +		2	
Switching output 1	4	4	
Switching output 2	2		
Shield	Connector housing	Connector housing	

Stainless Steel Sensors

Balluff pressure sensors with stainless steel housings are designed for the demanding requirements of extended temperature ranges and harsh environments. Parameters are configured quickly and easily in conformance with VDMA standards. Features of these sensors include:

- Extended temperature range
- Complete stainless steel housing
- Digital switching outputs
- Analog output





Design	Relative nominal pressure						Permitted
			Overload p	Overload pressure		Burst pressure ≥	
Pressure sensors -12 bar	29 psi	2 bar	58 psi	4 bar	145 psi	10 bar	
Pressure sensors -110 bar	145 psi	10 bar	290 psi	20 bar	508 psi	35 bar	
Pressure sensors 02 bar	29 psi	2 bar	58 psi	4 bar	145 psi	10 bar	
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Pressure sensors 010 bar	145 psi	10 bar	290 psi	20 bar	508 psi	35 bar	vacuum proof
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Pressure sensors 0400 bar	5802 psi	400 bar	9428 psi	650 bar	10153 psi	700 bar	
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-12 bar	NPN	Ordering code				
-14.5145 psi	PNP	Ordering code				
-110 bar	NPN	Ordering code				
029 psi	PNP	Ordering code				
02 bar	NPN	Ordering code				
073 psi	PNP	Ordering code				
05 bar	NPN	Ordering code				
0145 psi	PNP	Ordering code				
010 bar	NPN	Ordering code				
0290 psi	PNP	Ordering code				
020 bar	NPN	Ordering code				
0725 psi	PNP	Ordering code				
050 bar	NPN	Ordering code				
01450 psi	PNP	Ordering code				
0100 bar	NPN	Ordering code				
03626 psi	PNP	Ordering code				
0250 bar	NPN	Ordering code				
05802 psi	PNP	Ordering code				
0400 bar	NPN	Ordering code				
08702 psi	PNP	Ordering code				
0600 bar	NPN	Ordering code				
Process connection						
Operating volta	Operating voltage U _R					
Output current max.						

No-load supply current I₀ max.

Switching frequency f max.

Accuracy

Temperature error

Reverse polarity/short-circuit protected

Ambient/material temperature

Display/function indicators

Degree of protection per IEC 60529 Material

Housing Measuring cell

Seal

Connectors

Pressure Sensors Stainless Steel Sensors



2 programmable switching outputs (NO or NC)



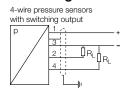
0...10 V DC Analog output and 1 programmable switching output (NO or NC)

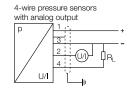


4...20 mA Analog output and 1 programmable switching output (NO or NC)

(ite of ite)	omitioning output (it of it of	ownorming output (it of it o)
BSP004Y	BSP0050	BSP0052
BSP0054	BSP0056	BSP0058
BSP004Z	BSP0051	BSP0053
BSP0055	BSP0057	BSP0059
BSP0021	BSP002A	BSP002N
BSP0041	BSP0045	BSP0049
BSP0022	BSP002C	BSP002P
BSP0042	BSP0046	BSP004A
BSP0023	BSP002E	BSP002R
BSP0031	BSP0036	BSP003C
BSP0024	BSP002F	BSP002T
BSP0032	BSP0037	BSP003E
BSP0025	BSP002H	BSP002U
BSP0033	BSP0038	BSP003F
BSP0026	BSP002J	BSP002W
BSP0034	BSP0039	BSP003H
BSP0027	BSP002K	BSP002Y
BSP0035	BSP003A	BSP003J
BSP0028	BSP002L	BSP002Z
BSP0043	BSP0047	BSP004C
BSP0029	BSP002M	BSP0030
BSP0044	BSP0048	BSP004E
G 1/4"	G 1/4"	G 1/4"
1836 V DC	1836 V DC	1836 V DC
500 mA	500 mA	500 mA
≤ 50 mA	≤ 50 mA	≤ 50 mA
200 Hz	200 Hz	200 Hz
≤ ±0.5 % FSO BFSL	≤ ±0.5 % FSO BFSL	≤ ±0.5 % FSO BFSL
≤ ±0.3 % FSO/10 K	≤ ±0.3 % FSO/10 K	≤ ±0.3 % FSO/10 K
Yes/yes	Yes/yes	Yes/yes
-40+85 °C/-40+125 °C	-40+85 °C/-40+125 °C	-40+85 °C/-40+125 °C
7 segment display/LED	7 segment display/LED	7 segment display/LED
IP 67 (when connected)	IP 67 (when connected)	IP 67 (when connected)
Stainless steel	Stainless steel	Stainless steel
Ceramic	Ceramic	Ceramic
Fluoroelastomer	Fluoroelastomer	Fluoroelastomer
M12 connector, 4-pin	M12 connector, 4-pin	M12 connector, 4-pin

Switching function





Pin assignments

Electrical connections	Pressure sensors with switching output	Pressure sensors with analog output
Supply +	1	1
Supply –	3	3
Signal +		2
Switching output 1	4	4
Switching output 2	2	
Shield	Connector housing	Connector housing

Accessories

Adapters











Description
Version

Ordering code Housing material Sensor end connection

Process end connection

Adapter G 1/4"

BAM01KP Stainless steel G 1/4" G 1/4"

Adapter NPT 1/4"

BAM01KT Stainless steel G 1/4" NPT 1/4"

Adapter R 1/4"

BAM01RP Stainless steel G 1/4" R 1/4"

Adapter G 1/4"

for attachment to pressure gauge

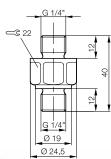
BAM01KR

Stainless steel

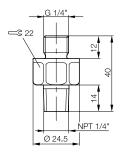
G 1/4"

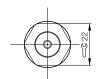
G 1/4" for attachment to pressure gauge as per EN 837

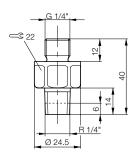




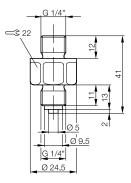














Accessories Connectors



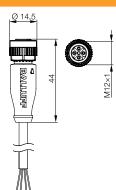


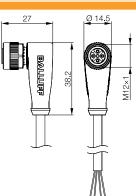


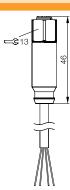
Version				Connection cable for standard pressure sensors		Connection cable for stainless steel pressure sensors	
Туре		Straight femal	е	Right-angle f	emale	Straight femal	е
Connector diagram and	d wiring	1 0 0 0 3 0 3 0 0 1 0 0 0 1 0 0 0 0 0 0	PIN 1: brown PIN 2: white PIN 3: blue PIN 4: black	1 0 0 0 3 1 1 1 2 2 1 3 1 4 5 5	PIN 1: brown PIN 2: white PIN 3: blue PIN 4: black	1 0 0 0 3 0 3 0 0 0 0 0 0 0 0 0 0 0 0 0	PIN 1: brown PIN 2: white PIN 3: blue PIN 4: black
Max. operating voltage	U _o	250 V DC		250 V DC		32 V AC/DC	
Cable		Molded		Molded		Assembled	
No. of wires × conductor cross-section		22 AWG		22 AWG		4×0.34 mm ²	
Degree of protection per IEC 60529		IP 67	IP 67		IP 67		
A la t	TPE	-50+105 °C		-50+105 °C	0		
Ambient	PUR	-50+80 °C		-50+80 °C			
temperature T _a	PVC	-40+105 °C		-40+105 °C	0	-40+85 °C (m	omentarily +105 °C)

Cable			Straight	Right-Angle	
material	Color	Length	Ordering code	Ordering code	Ordering code
TPE	Yellow	2 m	BCC05F8	BCC05T6	
TPE	Yellow	5 m	BCC05F9	BCC05T7	
TPE	Yellow	10 m	BCC05FA	BCC05T8	
PUR	Yellow	2 m / 3 m	BCC0C6K (3 m)	BCC05TA (2 m)	
PUR	Yellow	5 m	BCC05FE	BCC05TC	
PUR	Yellow	10 m	BCC0ATN	BCC05TE	
PVC	Yellow	2 m	BCC05FF	BCC05TF	BCC02FE
PVC	Yellow	5 m	BCC05FJ	BCC05TJ	BCC02FF
PVC	Yellow	10 m	BCC05FK	BCC05TK	

Other cable materials, colors and lengths on request.









More about our cables and connectivity products can be found in our catalog or online at:

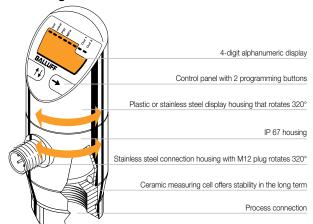
www.balluff.com/connectivity



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Basic Information and Definitions

Sensor design

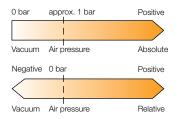


Principle of operation

Balluff pressure sensors convert the physical pressure variable (force per surface) into an electrical output variable that serves as a pressure indicator. Balluff pressure sensors use a ceramic membrane to perform this conversion process. The electrical signal is amplified and linearized and interfering factors such as temperature are compensated.

Pressure characteristics

Absolute pressure: the absolute pressure is the pressure in relation to zero pressure (vacuum). The value range of absolute pressure is always positive.



Relative pressure: pressure is usually measured in relation to the relevant atmospheric pressure. Measuring pressures greater than air pressure always produces positive values. Pressures lower than air pressure produce negative values.

Nominal pressure: corresponds to the maximum design pressure.

Burst pressure: minimum pressure that the pressure sensor must withstand without being destroyed. If this pressure is exceeded, it is certain that pressurized components will burst, the device will begin to leak or internal mechanisms will be destroyed.

Pressure peaks: pressure load pulses that can be several times the measured pressure.

Material characteristics

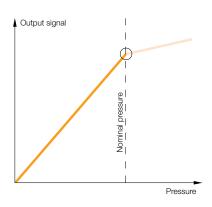
Incompressible material: changes in the pressure of fluids such as water and hydraulic fluid do not initially have an effect on volume.

Compressible material: typical compressible materials include gases, which decrease in volume when their pressure increases.

Material temperature: indicates the permitted temperature range of the pressurized material.

Characteristic

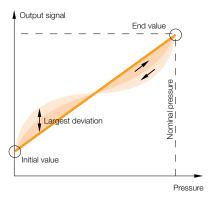
Describes the relationship between the measured and output variable. On pressure sensors, the characteristic indicates how dependent the output signal is on the pressure. In an ideal scenario, the characteristic should be a straight line.



Accuracy

The accuracy indicates how much the actual characteristic can

deviate from the ideal characteristic (according to IEC 60770 non-linearity. Hysteresis and repeatability). Accuracy specifications represent a percentage value of the measurement range (FSO) and never include



Nominal pressure 50 bar Accuracy 0.5 % Max. deviation 0.25 bar

Measuring range

dimensions.

Working range with specific tolerances within which the measured deviation lies.

Full scale end value (FS)

Maximum measuring variable to which a device is adjusted, e.g. 20 mA.

Full scale output (FSO)

The range represents the difference between the upper and lower limit values of the display range. Example: a pressure sensor with a measuring range of 0...6 bar and a corresponding output signal of 4...20 mA has an FSO of 16 mA

Response time

The time between the change in pressure and the change in the switching output status.

Repeatability

Repeat accuracy of two measurements under standardized conditions.

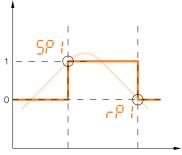
Basic Information and Definitions

Hysteresis, adjustable

The difference between the switching point (SP) and return point (RP) is known as a hysteresis On electronic pressure switches, any hysteresis can be selected within the measuring range.

Hysteresis function:

the hysteresis keeps the switching status of the outputs stable, even if the system pressure fluctuates either side the setpoint value. The output is activated when the system pressure rises and the relevant



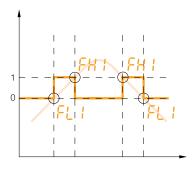
switching point (SP) is reached. The output is deactivated when the pressure decreases again and the return point (RP) is reached.

Window, adjustable

The output function is activated when the measured value falls between the preset switching and return point.

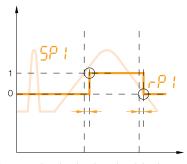
Window function:

the range between a defined lower pressure limit and a defined upper limit is known as a window. A switching operation is initiated as soon as the upper or lower limit of the programmed pressure range is exceeded.



Delay times

Delay times can reliably filter out undesired pressure peaks that occur momentarily. The status of the switching output does not change immediately after the switching event occurs, but only once a preselected delay time of 0...50 s has elapsed.



If the switching event no longer exists by the time the delay has elapsed, the switching output does not change.

Operating voltage U_B

is the voltage range in which flawless functioning of the sensor is assured. It includes all voltage tolerances and ripple.

Output current max.

is the maximum current with which the output of the sensor may be loaded in continuous operation.

No-load supply current I0 max.

is the power consumption of the sensor with a maximum operating voltage U_0 and with no connected load.

Short-circuit protection and overload protection

All DC sensors feature this protection device. In the event of overload or short-circuit at the output, the output transistor is automatically switched off. As soon as the malfunction has been corrected, the output stage is reset to normal functioning.

Polarity reversal protection

The sensor electronics are protected against possible polarity reversal or interchanging of the connection wires.

Ambient temperature range T_a

The device operates reliably within this temperature range. The ambient temperature range of the device must remain within the range specified on the relevant data sheet and should not exceed the upper or lower range limits.

Temperature drift

When changes in the ambient temperature range cause the switching point to shift.

Switching frequency f max.

is a succession of periodically repeated sensor switching cycles that occur during one second.

Materials

Use and characteristics					
Plastics					
Good mechanical strength. Temperature resistance.					
Resistant to pressure deformation. Temperature resistance. Good chemical resistance.					
Elastic, abrasion-resistant, impact-resistant. Good resistance to oils, greases, solvents (used for gaskets and cable jackets).					
Good mechanical strength. Chemical resistance (cable).					
Metal					
Excellent corrosion resistance and strength. Quality 1.4301: Standard material for the foods industry.					
Other					
Very good strength and chemical resistance. Electrically insulating. Excellent temperature resistance.					

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Basic Information and Definitions

Display



Different pressure units can be selected

Function ready/error indicator
Luminous, 4-digit, 7-segment display
Change menus and adjust parameters
Display parameters
Plastic or stainless steel display

housing that rotates 320°

	Description	ASCII
5P 1	Switching point (1)	SP1
rP I	Return point (1)	RP1
SP 2	Switching point (2)	SP2
rP 2	Return point (2)	RP2
FH I	Pressure window, upper value (1)	FH1
FL I	Pressure window, lower value (1)	FL1
FH 2	Pressure window, upper value (2)	FH2
FL 2	Pressure window, lower value (2)	FL2
EF	Extended function	EF
rE5	Reset	RES
d5 1	Switching delay time (1)	dS1
d5 2	Switching delay time (2)	dS2
dr I	Return delay time (1)	dR1
dr 2	Return delay time (2)	dR2
oU I	Output (1)	Ou1
6U 2	Output (2)	Ou2
Hno	NO with hysteresis function	HNO
Fno	NO with window function	FNO
Hnc	NC with hysteresis function	HNC
Fnc	NC with window function	HNC
Un i	Unit selection	Uni
ЬЯr	Unit bar	bar
TPR	Unit MPa	MPa
PR	Unit Pa	Pa
P5 i	Unit psi	psi
FL iP	Rotate display	Flip
Lo	Min. value	LO
Hir	Max. value	HI
codE	Access protection	Code
d iR	Diagnostic function	DIA
Err	Error indicator	ERR
d i5	Display	DIS
9E5	Yes	Yes
no	No	No

Setting and adjusting parameters

Balluff pressure sensors are easy to configure in conformance with VDMA standards: **Change menus** – Press the **1** button to switch to programming mode and modify the pressure sensor settings. **Display parameters** – Press the **2** button to show the relevant parameter on the display. **Set parameter** – Press the **3** button in any menu to select the relevant value.

Display mode

The current process pressure is displayed here. You can check this parameter directly on location at any time.



Switching point 1

Here you can select the switching point (pressure value) of output 1, which determines when the output status of the sensor changes. The switching point can be set to any value within the measuring range.



0

0

0

0

0

0



Return point 1

Return point 1 is used to select the pressure value that defines when output 1 switches back. The difference between SP 1 (9.05 bar) and RP 1 (7.05 bar) produces the hysteresis (2 bar) of switching output 1.





Switching point 2

For setting output 2. Proceed as described for switching point 1.





Return point 2

For setting output 2. Proceed as described for return point 1.





Extended functions

Additional settings such as switching functions for outputs 1 and 2 can be configured in the "Extended functions" menu.



- On delay for SP 1 and SP 2
- Return point delay for
- RP 1 and RP 2

 Switching function for
- Out 1 and Out 2
- NONC
- Window function
- Hysteresis function
- Unit selection
- Min./max. value
 Access protection
- Rotate display

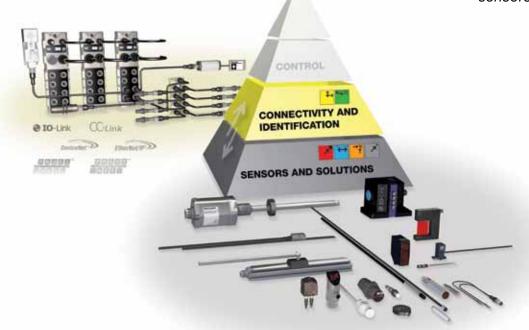
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