Accessories

and sensor protection accessories designed to decrease installation costs, prolong sensor life expectancy, reduce unplanned downtime, and increase the overall performance and utility of our

Balluff mounting hardware accomodates a wide variety of inductive and photoelectric performance in harsh industrial conditions accumulation, shock/vibration/impact, and

7.6	Universal	Mounting	Accessories
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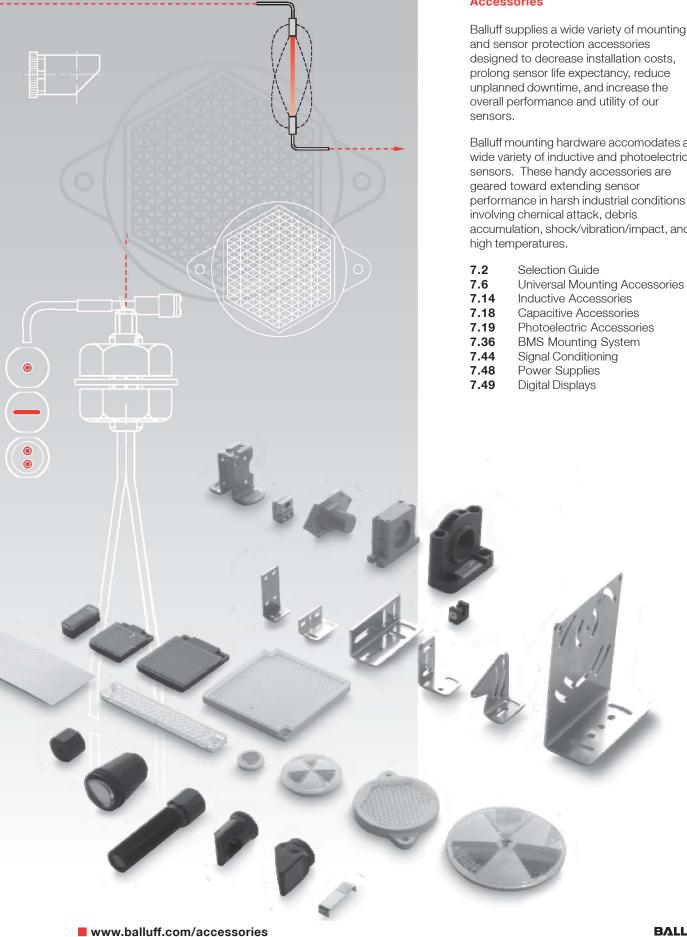




Reference







Accessories

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Universal

Universal



Universal



				-111	
Accessory Type	Mounting Clamps & Brackets	Prox Mounts	Bunker Blocks® Mounting Brackets	Weld <i>Repel</i> ™	
For Use With:	Inductive, Capacitive, Photoelectric	Inductive, Capacitive, Photoelectric	Inductive, Capacitive, Photoelectric	Connectivity	
Description	Allows quick installation of tubular sensors with universal mounting brackets. These brackets offer multiple mounting and sensor clamping options for a variety of applications.	Easy to install; for hassle-free sensor replacement or tooling modifications.	Provides extra protection for your sensors in abusive or welding environments.	Protect sensors, cables, hoses, and vital machine parts from heat and weld slag with Weld <i>Repel</i> ™ wrap, tubing, and sheeting.	
Features & Benefits	 Plastic and plated carbon steel versions available Designed with slotted holes for easy installation and adjustment 8,12,18, and 30 mm sizes available Snap clamp with positive stop 	 Reduced downtime Reduced setup costs Secure and accurate sensor fastening Acts as a heat barrier in welding applications Available in nickel plated and PTFE coated brass or PTFE coated steel 	 Provide protection from side or frontal blows Easy two bolt installation Aluminum models accept Prox Mounts for precise installation Solid steel models offer additional mass and adjustability All models offer sensor protection to increase sensor life 	 Protective tubing extends life of cables or hydraulic hoses Self-bonding wrap protects ends of cables/hoses, plus it can be used for tubing repair Large sheeting adds protection to vital machine components and is easy to install 	
Page Number	7.6	7.9	7.10	7.11	

Bunker Block® & Bunker Block® II

Bunker Blocks® are specifically designed to protect flush mounted inductive proximity sensors from damage from side or frontal blows and abrasion.

Bunker Block® II – Without positive stop, copper plated steel to repel weld slag.



Prox Mounts

Prox Mounts provide precise positioning of inductive proximity sensors plus rapid installation and change-out.

Bunker Block® – For use with Prox Mounts, aluminum to repel slag.



Selection Guide

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Selection Guide











Canacitiva

Block Sensor Mounting Brackets	Sensor Protection Devices	Prox Actuators	Banking Screws	Capacitive Mounting Brackets
Inductive	Inductive	Inductive	Inductive	Capacitive
Allows quick installation of block sensors with universal mounting brackets.	Increase sensor life with a PTFE, Delrin or ceramic cap to provide protection for the sensor face.	Prox actuators isolate sensors from mechanical contact and damage. Multiple sizes and configurations are available.	Eliminate all mechanical contact with the sensor by adding a banking screw actuator.	Widen your ability to use capacitive sensors with Balluff's mounting accessories. Switchwells and split mounting brackets expand the ways you can use the capacitive sensors.
 Mounting plates and brackets for various housings Made from corrosion resistant aluminum and AL/CuZn Various adjustability for flexible mounting configurations 	 Increases sensor life Withstands high temperatures, weld splatter and abrasives Ideal for welding applications Easy to install 	 Consist of mounting clamp and detent holder Straight or right angle versions for 4 mm and 8 mm sensors Detent holders available in 3 configurations: M12x1, 70 mm long M8x1, 49 mm long M8x1, 89 mm long Detent holders have 8 mm smooth bore end for insertion into the clamp Any holder can be used with any clamp 	 Heat treated alloy steel to withstand heavy use Accept any standard M8, M12 or M18 shielded sensor Isolates sensor from impact Multiple lengths in each size for varying needs 	 Switchwells for M18 and M30 sensors PTFE and Lexan versions for various applications Split mounting brackets for sight glass or tubing level detection Split mounting brackets for M12, M18 and M30 sensors
7.14	7.15	7.16	7.17	7.18

Weld Repel ™

Heat and slag build-up cause sensors, cables, and connectors to prematurely fail in the weld cell environment. Weld Repel™ silicone tubular jacketing, silicone sheets, and silicone selfbonding wrap sheds slag and protects from up to 500° F of ambient heat. Weld Repe/™ products increase control survivability to months rather than hours or days.



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Accessory Type	Mounting Brackets	Apertures	Lenses	Reflectors and Reflective Tape	BMS Mounting System	
For Use With:	Photoelectric	Photoelectric	Photoelectric	Photoelectric	Inductive, Capacitive, Photoelectric	
Description	Mounting brackets can quickly solve difficult applications and also replace form factors of other photoelectric sensors.	The environment can be a problem for a photoelectric sensor from the build up of debris on the lens or mechanical abuse. Air blow off shields, protective covers, and apetures will solve these issues and many more.	The most critical component of color mark and luminescence sensors can be the lens, since both types require precise sensing distances and spot sizes. Balluff offers a variety of lenses available with different focal lengths.	Balluff offers a range of reflectors and reflective tape to meet the needs of any retroreflective photoelectric sensor.	Balluff BMS universal mounting system provides a way to mount virtually any sensor for maximum utility.	
Features & Benefits	 Swivel brackets allow tubular sensors to be mounted straight or 90 degree Micro adjustment brackets allow for pin point adjustment of laser sensors Joint brackets allow for long adjustments EASYin snap-in mounting of the 18KF body style Right angle allow for universal mounting to any sensor Fixed brackets mount like other common sensors 	 Air blow shield prevents debris build-up on lens Protective end cap stops mechanical abuse Small beam apertures reduce the beam size for difficult applications Slit apertures reduce beam size to a long thin slit to detect thin parts 	 Fine focusing lens detects marks as small as 1mm at 9mm sensing Standard lens available: 9mm, 18mm, 28mm and 50mm sensing distances 	 Standard and custom sizes available Mounting holes, tabs, adhesive, and snap-in Standard and high efficiency factors High temperature versions available Laser versions Reflective tapes 	 Simple installation Easy adjustment Flexible mounting configurations Broad range of product for use with any manufacturer's sensors 	
Page Number	7.19	7.26	7.28	7.32	7.36	

BMS Universal Mounting SystemBalluff offers high quality mounting accessories

Balluff offers high quality mounting accessorie for positioning sensors in systems and machines. The BMS mounting system can be attached to base plates or common extrusion rails.





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Universal



Universal



Universal



Universal



Signal Adapter

Inductive, Capacitive, Photoelectric

Replace your expensive signal converters and other control elements with a signal adapter. Ideal for sensors that must be retrofitted without change to the controller.

In-Line Analog Set Point Controller

Inductive, Photoelectric, Magneto-Inductive

This device can be connected to any Balluff 0...10V analog sensor (inductive, photoelectric, BIL) and provide an analog output plus 3 integrated switching outputs.

Pulse Width Stretching Device

Inductive, Capacitive, Photoelectric

Insure that your machine knows when switching has occurred by extending your sensor's output by up to one second.

Sensor Testers & Controller

Inductive, Capacitive, Photoelectric

Sensor testers are the quick and easy way to test and calibrate sensors in the field.

Digital Displays

Inductive, Capacitive, Photoelectric

Low cost displays for use with analog sensors and provides measurement indication and position monitoring.

- Convert any sensor into a teach-in sensor and modify its output in various ways
- Four versions available:
 - Timer
 - PNP/NPN Converter
 - Frequency
 - Counter
- Eliminate relay timers

7.44

- Continuous 0-10V Analog signal
- Three teachable digital outputs
- Easily programmable teach function
- LEDs provided for each digital signal
- Analog and digital signals from one controller
- Eliminates need for analog card if only digital outputs are used

7.46

- Protected against overload (through PTC) and against polarity reversal
- On the input, a PNP NO or NC sensor may be used
- Both or only one of the outputs can be installed

7.47

 Adjustable from 2 milliseconds to 1 second

- Tests 3-wire and 2-wire DC sensors
- PNP or NPN output
- Audible sound
- Convenient size
- Higher current and voltage version available
- Operate two 24Vdc sensors from one portable source
- Powerd by two 9-volt batteries

7.48

- 6 digits displayed
- 16 bit resolution
- Models available with
 2 or 4 discrete outputs
- Models available with a scalable analog output

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Signal Adapters

Balluff BOS S signal adapters provide quick-change options to convert PNP/NPN outputs, add delay timing and counting functions, or monitor frequency of machine speeds and motion.

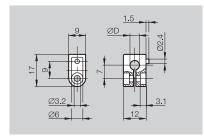


Analog Set Point Controller
Balluff analog set point controller

can be connected to any Balluff 0...10V analog sensor and provide an analog output plus 3 digital switching outputs.

Mounting Clamps for Tubular Sensors

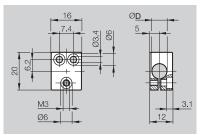
Universal Mounting



Clamp for tubular sensors \varnothing 4 mm and 5 mm

	_ØE
BES 04-KB-1	4
BES 05-KB-1	5
BES 06.5-KB-1	6.5

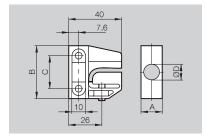
Material: PA6



Clamp for tubular sensors Ø 8 mm or M8

BES 08-KB-1 8

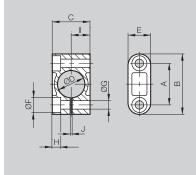
Material: PA6



Clamp for tubular sensors M12 and M18 (stackable)

	Α	_B_	С	<u> </u>
BES 12-KB-2	16	40	25	12
BES 18-KB-2	22	45	30	18

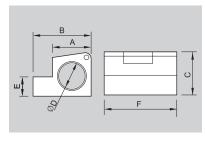
Material: PA6



Clamping cuff

	Α	В	C	ØD	_E_	F	G	_H_	L_	J
BES 06.5-BS-1	17	27	16	6.4	12	8	4.5	4.5	8	1
BES 08.0-BS-1	17	27	16	7.9	12	8	4.5	4.5	8	1
BES 12.0-BS-1	22	32	20	11.9	12	8	4.5	4.5	10	1
BES 14.5-BS-1	22	32	20	14.5	12	8	4.5	4.5	10	1
BES 16.0-BS-1	26	36	26	16	12	8	4.5	4.5	13	1
BES 18.0-BS-1	26	36	26	17.9	12	8	4.5	4.5	13	1
BES 20.0-BS-1	32	45	30	20	15	10	5.5	5.5	15	2
BES 22.0-BS-1	32	45	30	21.9	15	10	5.5	5.5	15	2
BES 30.0-BS-1	42	55	38	30	18	10	5.5	5.5	19	1.5
BES 36.0-BS-1	48	61	44	35.9	18	10	5.5	5.5	22	1.5

Material: PA6



Note: All units are in mm

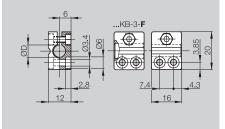
Snap clamp with positive stop

	Α	В	С	ØD	E	F
BES 08.0-KB-5-F	12	20	15	8	7	22
BES 12.0-KB-5-F	16	24	18	12	8	30
BES 18.0-KB-5-F	21	29	24	18	14	30
BES 30.0-KR-5-F	33	41	34.5	30	24	35

Material: Plastic PC



Universal Mounting



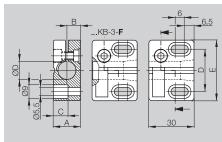
Clamp without positive stop for sensors Ø 3 mm to M8

	$_{\odot}$ L
BES 03.0-KB-3	3
BES 04.0-KB-3	4
BES 05.0-KB-3	5
BES 06.5-KB-3	6.5
BES 08.0-KB-3	8

Clamp with positive stop for sensors Ø 3 mm to M8

BES 08.0-KB-3-F 8

Material: PA6



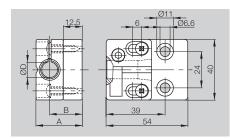
Clamp without positive stop for sensors M12 or M18 non-flush

01 '11 '11			_	440 14	140	1400	
BES 18.0-KB-3	18	24	12	13.5	28	40	
BES 12.0-KB-3	12	18	9	9.7	28	40	
	\emptyset D	Α	В	С	D	Е	

Clamp with positive stop for sensors M12, M18 or M30 flush

BES 12.0-KB-3-F	12	18	9	9.7	28	40
BES 18.0-KB-3-F	18	24	12	13.5	28	40
BES 30.0-KB-3-F	30	36	18	19.5	42	54

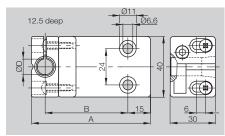
Material: PA6



Clamp with positive stop for vertical insertion of sensors for M12 or M18 flush, with mounting plate

	\varnothing D	_A_	_B
BES 12.0-KB-3-F-SA 1	12	30.5	21.5
BES 18.0-KB-3-F-SA 1	18	36.5	24.5

Material: PA6



Clamp with positive stop for horizontal insertion of sensors for M12 or M18 flush, with mounting plate

	\varnothing D	Α	_B_
BES 12.0-KB-3-F-SA 2	12	79	55
BES 18.0-KB-3-F-SA 2	18	85	58

Material: PA6



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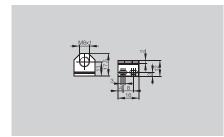








Universal Mounting

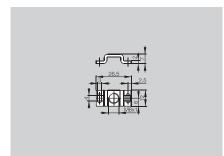


SuperShorties™ "L" mounting bracket

BES 08-HW-4 12x17.5x16 mm

Material: Stainless steel



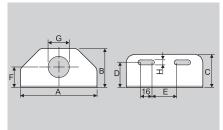


SuperShorties™ offset mounting bracket

BES 08-HW-5 26.5x7x12 mm

Material: Stainless steel

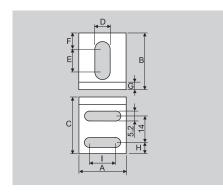




Universal "L" mounting bracket

	A	_B_	_C_	\overline{D}	<u>E</u>	F_	G	H
BES 516-MB-08	76	34	_29_	_17_	31	19	8	6
BES 516-MB-12	76	34	_29_	<u>17</u>	31	19	12	6
BES 516-MB-18	76	34	29	17	31	19	18	6
BES 516-MB-30	108	55	45	25	51	29	30	7

Material: Carbon steel



Slotted angle bracket (screws and washers included)

	A	В	_C_	_D_	_E_	_F_	G	_H_	
BES 08-HW-1	25	30	30	8.1	12	_7_	_4_	_6	14
BES 12-HW-1	_25_	30	30	<u>12.1</u>	_9_	8.5	_4_	_6_	_14_
BES 16-HW-1	_30_	40	_40_	<u>16.1</u>	12	12	_5_	10_	_18_
BES 18-HW-1	_30_	40	_40_	<u>18.1</u>	11_	_12_	_5_	10	_18_
BES 24-HW-1	_35_	50	40	24.1	13_	<u>16</u>	_5_	10	_23_
BES 30-HW-1	_40_	60	_40_	<u>30.1</u>	18	<u>19</u>	_5_	10_	_30_
BES 36-HW-1	_50_	60	_40_	<u>36.1</u>	<u>13</u>	21	_5_	10	_40_

Material: Aluminum

Note: All units are in mm



Universal Mounting

Accessories

Prox Mounts for Tubular Sensors



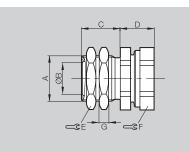
Balluff provides a range of mounting solutions to decrease the need to adjust sensors for correct sensing range to reduce downtime and setup costs when sensors are replaced.

Initial Sensor Installation

Sensor is assembled into the Prox Mount tube and locked into place with a plastic compression ring and metal nut. The Prox Mount and sensor assembly is then mounted and adjusted as with any tubular sensor, but the Prox Mount will remain in place on future sensor replacement tasks.

Quick Sensor Replacement

Simply loosen the metal nut, allowing the sensor to be quickly removed. Install the new sensor into the Prox Mount mounting tube and lock into place with the compression ring and nut. A positive stop designed into the Prox Mount tube ensures effortless repeatable sensor positioning.

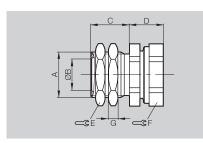


Prox Mounts with positive stop for sensors with thread length 30 mm ØΒ D max. Ε

BES 05.0-KH-2S*	M5x0.5	5	13	11	13	13	4
BES 08.0-KH-2S*	M12×1 [‡]	8	17.5	14.5	17	17	4
BES 12.0-KH-2S*	M16×1	12	19.5	14.5	22	22	4
BES 12.0-KH-2S*-M18	M18×1 [‡]	12	19.5	14.5	22	22	4
BES 18.0-KH-2S*	M24×1.5	18	20.5	15.5	30	30	_5_
BES 30.0-KH-2S*	M36×1.5	30	20.5	15.5	41	41	6

Material: CuZn, nickel plated

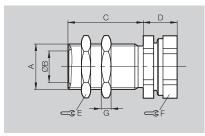
- Also available for welding environments (PTFE coated). Add /W to ordering code. Ordering example: BES 12.0-KH-2S/W or BES 12.0-KH-2S/W-M18
- [‡] Allows smaller diameter sensor to replace larger when installed in this prox mount.



Prox Mounts with positive stop for sensors with thread length 30 mm											
	A	ØB	С	D max.	E	_ F	G				
BES 08.0-KH-11S/W	M12x1 [‡]	8	17.5	15.5	17	17	4				
BES 12.0-KH-11S/W	_M16x1_	12	21	15.5	22	22	4				
BES 12.0-KH-11S/W-M18	M18x1 [‡]	12	21	15.5	_22_	_22_	_ 4				
BES 18.0-KH-11S/W	M24x1.5	18	21.5	15.5	30	30	5				

Material: Steel, black PTFE coated

[‡] Allows smaller diameter sensor to replace larger when installed in this prox mount.

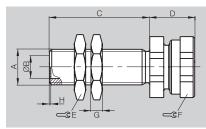


Duay Marinta with	manitive stem for some	sors with thread length 40 mm or lo	
Prox wonths with	nositive ston for sens	sors with inread lendin 40 mm or ic	maer

	A	_ Ø B _		D max.			G	
BES 08.0-KH-2L*	M12×1	8	34	14.5	17	17	4	
BES 12.0-KH-2L*	M16×1	12	30	14.5	22	22	4	
BES 18.0-KH-2L*	M24×1.5	18	40	18	30	30	5	
BES 30.0-KH-2L*	M36×1.5	30	40	18	41	41	6	

Material: CuZn, nickel plated

Also available for welding environments (PTFE coated). Add /W to end of ordering code. Ordering example: BES 12.0-KH-2L/W



Prox Mounts with enclosed end for sensors in sealed installation

	A	$_{\mathcal{D}}$		Dillax.			<u> </u>	1.1
BES 08.0-KH-3L	M12×1	8	34	14.5	17	_17_	4	0.5
BES 12.0-KH-3L	M16×1	12	30	14.5	22	_22_	_ 4	1
BES 18.0-KH-3L	M24×1.5	18	40	19.5	30	30	5	1

Material: PBT fiberglass reinforced



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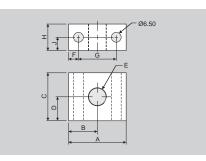




7.9

Bunker Blocks®

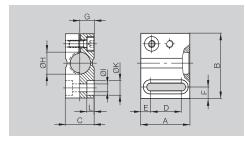
Universal Mounting



Bunker Block®

Bunker Block®	Prox Mount Required	A	В	С	_D_	E	F	G	_H_	J
BES 12.0-KB-9L	BES 08,0-KH-2L/W	38.1	19.05	31.75	15.88	<u>M12</u>	6.55	25	_34_	_17_
BES 16.0-KB-9L	BES 12,0-KH-2L/W	38.1	19.05	31.75	<u>15.88</u>	<u>M16</u>	6.55	25	30	15
BES 24.0-KB-9L	BES 18,0-KH-2L/W	50.8	25.4	38.1	19.05	<u>M24</u>	7.9	35	40	20
BES 36.0-KB-9L	BES 30,0-KH-2L/W	63.5	31.75	50.8	<u>25.4</u>	<u>M36</u>	7.75	_48_	_40_	_20_
BES 12.0-KB-9S	BES 08,0-KH-2S/W	38.1	19.05	31.75	15.88	<u>M12</u>	6.55	25	<u>17.5</u>	8.75
BES 16.0-KB-9S	BES 12,0-KH-2S/W	38.1	19.05	31.75	15.88	M16	6.55	25	19.5	9.75
BES 24.0-KB-9S	BES 18,0-KH-2S/W	50.8	25.4	<u>38.1</u>	<u>19.05</u>	<u>M24</u>	7.9	35	20.5	10.25
BES 36.0-KB-9S	BES 30,0-KH-2S/W	63.5	31.75	50.8	25.4	M36	7.75	48	20.5	10.25

Material: Aluminum



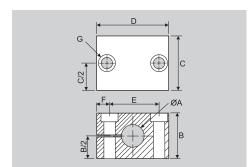
Sensor clamp with positive stop

	Α	_B_	C	D	_E_	_F_	G	ØΗ	ØI	$\emptyset K$	_L_
BES 08.0-KB-4-F	28	30	12	20	4	5	6	8	3.4	6	3.4
BES 12.0-KB-4-F	28	35	16	17	5.5	6	8	12	4.3	8	4
BES 18.0-KB-4-F	28	40	22	17	5.5	6	11	18	4.3	8	4
BES 30.0-KB-4-F	34	56	34	22	6	7	17	30	6.4	10	6

Material: Aluminum

Note for aluminum clamps with positive stop:

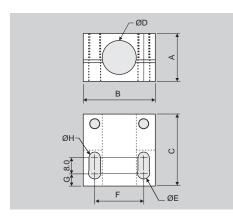
The switching distance of the proximity sensor may be reduced by use of these clamps. Note this when using this clamping system.



Slotted clamp mount without positive stop

	Α	В	С	D	E	F	G
BES 08.0-KB-6	8	16.0	19.2	25.4	18.4	3.5	4-40 SHCS
BES 12.0-KB-6	12	25.4	19.2	38.1	25.0	6.6	10-32 SHCS
BES 18.0-KB-6	18	31.8	25.4	38.1	30.7	3.7	8-32 SHCS
BES 30.0-KB-6	30	50.8	33.1	63.5	51.6	6.0	1/4 SHCS

Material: Aluminum



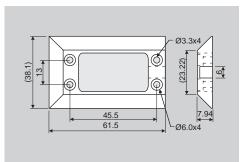
Bunker Block®II without positive stop

	A	_B_		ω	$_{\varnothing \vdash}$		<u>G</u>	<u> </u>
BES 08.0-KB-10*	12.7	28.58	35	8	5.5	17	6.45	4.5
BES 12.0-KB-10*	19.05	34.92	38.1	12	5.5	22	7	4.5
BES 18.0-KB-10*	25.4	38.1	38.1	18	6.5	26	7	5.5
BES 30.0-KB-10*	38.1	60	44.45	30	8.5	42	6.45	6.5

Material: Steel, black zinc chromate coated

*Also available for welding environments (copper plated steel). Add /W to end of ordering code. Ordering example: BES 12.0-KB-10/W.

Note: No Prox Mount is required. Sensor mounts directly in Bunker Block®II.



Bunker Block® for R01Z block sensors

BES R01-SH-4-A

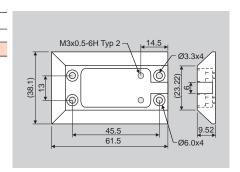
Material: Aluminum

Overtop for retro-fit installations

BES R01-SH-4-B

Material: Aluminum

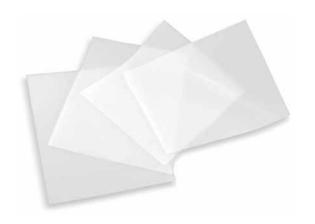
Socket-style for new installations



Universal Accessories

Weld Repel™

Weld cells are a hot and abusive enviroment where sensor cable failure can be a daily occurance. Extend the life of your sensor cables and other equipment by using Balluff's Weld Repel™ line of accessories. Weld Repel™ Jacket, Wrap and Sheets will provide comprehensive protection for your vulnerable weld cell components.



Weld Repel™ Wrap

BKS PW-26/20-SI-TR-03,5 BKS PW-51/30-SI-TR-11

1" wide x 12 ft clear silicone wrap 2" wide x 36 ft clear silicone wrap



Weld Repel™ Sheets

Part Number	BKS-PS-914/16-SI	BKS-PS-914/16-SI-00,91
Length Info.	3 ft x custom length in ft	3 ft x ft sheet
Thickness	1.58 mm	1.58 mm
Max. Length	165 ft per roll	165 ft per roll
Elongation 600%		600%
Tear Strength	150 PSI	150 PSI
Temperature	-65°C to 233°C (-80°F to 450°F)	-65°C to 233°C (-80°F to 450°F)



WELD Jacket

WELD-JACKET-1/2"

Silicone & fiberglass 1/2" diameter (by the foot) WELD-JACKET-3/4" Silicone & fiberglass 3/4" diameter (by the foot)

Weld Repel™ Jacket (order by the meter)

	ID	ID	Rollsize
BKS-PT-7/16-SI	1/4" dia.	7 mm	15 m
BKS-PT-10/16-SI	3/8" dia.†	10 mm [†]	15 m [†]
BKS-PT-13/16-SI	1/2"dia. ^{††*}	13 mm ^{††,*}	15 m ^{††,*}
BKS-PT-16/16-SI	5/8" dia.**	16 mm**	15 m**
BKS-PT-19/16-SI	3/4" dia.	19 mm	15 m
BKS-PT-38/16-SI	1.5" dia.	38 mm	7.5 m
BKS-PT-50/16-SI	2" dia.	50 mm	7.5 m

- Recommended for use with M12 (micro) single ended cables
- Recommended for use with M12 (micro) double ended cables
- † Recommended for use with M8 (nano) single ended cables
- †† Recommended for use with M8 (nano) double ended cables

Specifications

Temperature Rating	-85°F to 500°F
Electrical Insulation Rating	400 Volts/mil thickness (wrap only)
Tensile Strength	700 PSI (wrap only)
Elongation	300% (wrap only)
Material	Clear Silicone

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Photoelectric Accessories Brackets

- Apertures
- LensesReflectors

BMS

Signal Conditioning

Power Supplies Sensor Testers

Controllers

Digital Displays

Connectors



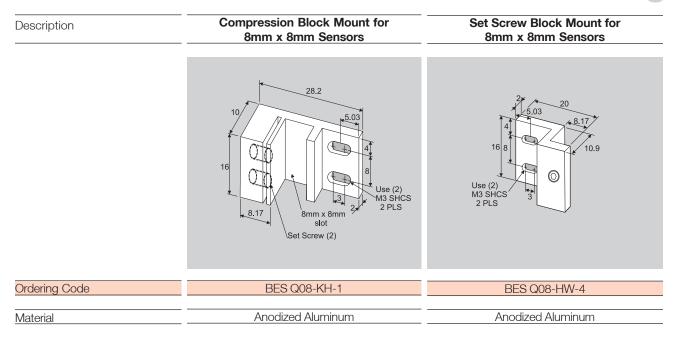


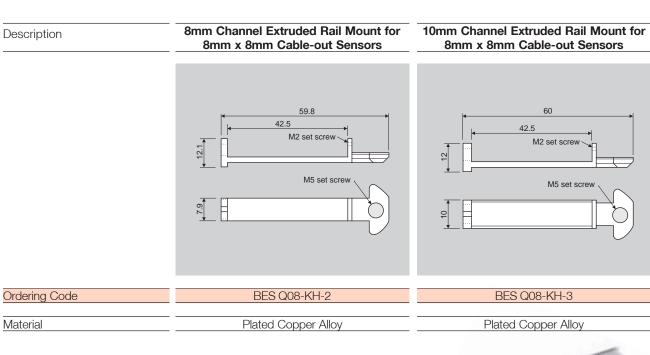




Mounting Brackets for 8x8 Block Sensors

Universal Mounting

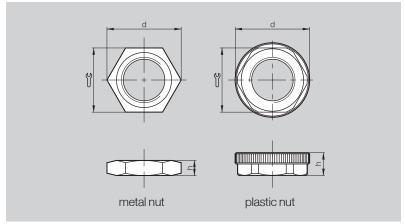






Description

Mounting Nuts





Ordering Code

Ordering code = Part no.

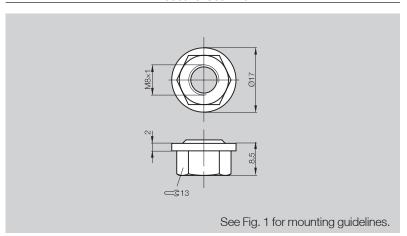
NΛ	atc	erial	
ıvı	alt	וגאוול	

Metal nuts	Part no.	Material	d	wrench	h
M8×1	500557	steel galvanized	15	13	4
M12×1	500462	Ms nickel plated	20	17	4
M18×1	500152	Ms nickel plated	28	24	4
M30×1.5	500252	Ms nickel plated	42	36	5
Stainless steel nuts					
M5×0.5	008607	1.4305 (303)	8.3	7	2.1
M5×0.5	605313	1.4305 (303)	8.9	8	2.7
M12×1	636981	1.4305 (303)	20	17	4
M18×1	636982	1.4301 (304)	28	24	4
M30×1.5	636983	1.4401 (304)	42	36	5
Plastic nuts					
M12×1	507936	PA 6.6	19.7	17	6
M18×1	606841	PA 6.6	28	24	8
M30×1.5	610292	PA 6.6	40	36	8

Spring type lockwasher for M5 sensors: part no. 710256 part no. 500558 Toothed lockwasher for M8 sensors: Toothed lockwasher for M12 sensors: part no. 500552

Description

Pressure Seal Nut



Ordering Code

BES 08-DM-1

Material

This is used to seal pressure rated proximity switches. It seals against both liquids and gases, and can be removed and tightened again up to five times. For use with BES 516-300-S289-B0-D-PU- (page 5.46)

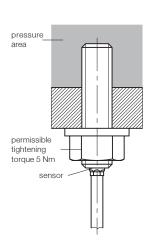


Fig. 1

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Mounting Brackets for Block Sensors

Inductive Accessor

Description Ordering Code Mounting Plate for Unisensor Z/B4 - 2057

Unisensors can be adjusted up to 30 mm on this mounting plate while wired.

Loosening the sensor mounting screws (M5×25; included in set) allows the Unisensor to be easily repositioned to the desired location. Then simply tighten the screws.

Material: Corrosionresistant aluminum

Description

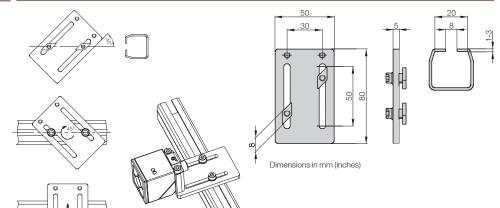
Ordering Code

This holding system is used to attach Unicompact sensors to extruded rails.

The mounting set consists of:

- mounting plate
- 2 tenon blocks
- M5×10 cheese head screws DIN 912 galvanized
- 2 washers Ø 5.3 DIN 533
- M5×40 cheese head screws ISO 4762

Material: Al/CuZn



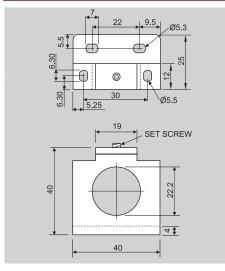
Extruded Rail Mounting System for Unicompact

BES HS-01-P1-C8/Q40

Description Ordering Code



Q40 Optional Metal Mounting Bracket BES Q40-HW-2





Slotted Mounting Bracket BES Q40-HW-1*

Material: Aluminum



Protection Cap BES Q40-SH-2*

Material: PA 6



Protective Cover BES Q40-SH-1* For use with BES Q40KFU-...A-...

Material: Coated brass

*Consult factory for dimensions

Sensor Protection

Devices

Matarial

Inductive Accessories

Protective Caps

		D			ivialeriai
BES 08-SM-1	8	5	10	1	PTFE
BES 18-SM-1	18	5	22	1	PTFE
BES 30-SM-1	30	5	30.5	1	PTFE
BES 08-SM-2	8	5	12	1	PTFE
BES 12-SM-2	12	10	16	1	Delrin
BES 16-SM-2	16	15	20	1.5	Delrin
BES 18-SM-2	18	9.2	21.2	1	Delrin
BES 22-SM-2	22	15.2	28	1	Delrin
BES 30-SM-2	30	15	36	2	Delrin
BES 36-SM-2	36	15	42	2	Delrin
BES 12-CERAMIC-CAP-1	12	16	18	1	Ceramic
BES 18-CERAMIC-CAP-1	18	16	25	1	Ceramic
BES 30-CERAMIC-CAP-1	30	18.7	40	1	Ceramic
NOTE HELD				alternation of the	territoria di Carta

NOTE: Using protective caps will reduce the sensing distance by the thickness of the cap (dimension D above)!

Increase the life of a sensor with a PTFE, Delrin or ceramic screw on cap.

- Increases life of the sensor by protecting sensor face
- Withstands high temperatures
- Used in welding applications
- Easy installation

Ceramic Faces



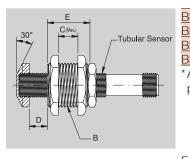
		Diameter (mm)	Thickness (mm)
604094	M8x1	5.8	0.3
619341	M12x1	10.4	0.3
505933	M18x1	15.2	0.5
634036	M30x1.5	27.9	0.5

An epoxy similar to Loctite 480-40 is recommended.

Protects sensor face from weld spatter and abrasives.

- Minimal sensing distance affect (0.3-0.5 mm)
- Held in place with epoxy*
- Extends life of sensor
- Provides physical and thermal protection to sensor face

Cushioned Prox Mount



		Nut Flats	B	C	D	E
BESA 08-CM*	M8x1	22	M16x1.5	11	10	19
BESA 12-CM*	M12x1	29	M22x1.5	15	10	19
BESA 18-CM*	M18x1	35	M30x1.5	15	10	25
BESA 30-CM*	M30x1.5	51	M47x1.5	25	15	25

^{*} Above part numbers are for shielded sensors. For unshielded sensors, alter part number in the following manner: BESA ...-N-CM.

For applications where impact to the sensor by the target is inevitable, cushioned Prox Mounts extend the life of the sensor by allowing up to 15mm of target overtravel. D = travel distance. Sensor returns to orginal location after intrusion is removed.



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BALLUFF

Prox Actuator Mounting Clamps

Inductive Accessories

Prox Actuator

To avoid sensor damage, Balluff's prox actuators isolate inductive proximity sensors from mechanical contact with targets. They consist of a mounting clamp and a detent holder and are used with either a 4mm or 8mm smooth bore sensor.

When a target contacts the plunger, the rod moves the detent into the sensing range of the switch, thus activating its output. When the target is removed, the plunger springs back into place and the detent is moved out of the sensing range.

Each prox actuator consists of a threaded barrel, a plunger and rod with spring return and a detent, which is detected by the sensor.

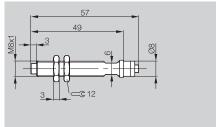
The sensor is inserted into one end of the mounting clamp and the detent holder is inserted into the other end. Mounting clamps are available in four configurations:

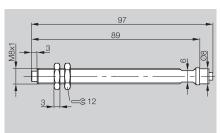
- Straight and right angle for use with 4mm sensors
- Straight and right angle for 8mm sensors

Detent holders come in three configurations:

- M12 x 1, 70mm long
- M08 x 1, 49mm long
- M08 x 1, 89mm long

All have a 8mm smooth bore end for insertion into the clamp. Any holder can be used with any clamp. Once the sensor and holder are installed, two allen screws are tightened to hold them in place.





Detent Holder M8x1x49

BES 08-FA-49

Material: stainless steel

Temperature range: -25...100 °C

Spring force: 3 N

Permissible tightening torque: 15 Nm

Detent Holder M8x1x89

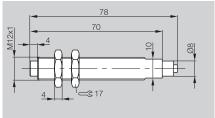
BES 08-FA-89

Material: stainless steel

Temperature range: -25...100 °C

Spring force: 4 N

Permissible tightening torque: 15 Nm



Detent Holder M12x1x70

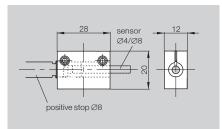
BES 12-FA-70

Material: stainless steel

Temperature range: -25...100 °C

Spring force: 10 N

Permissible tightening torque: 25 Nm



Mounting Clamp - Straight for sensors with Ø 4 mm or Ø 8 mm

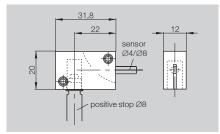
BES 08-FA-BS-4.0-G

BES 08-FA-BS-**8.0**-G

Material: Aluminum

Temperature range: -25...100 °C

Permissible tightening torque: 15 Nm



Mounting Clamp - Right angle for sensors with Ø 4 mm or Ø 8 mm

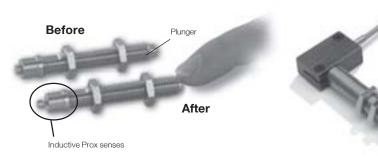
BES 08-FA-BS-**4.0**-W

BES 08-FA-BS-8.0-W

Material: Aluminum

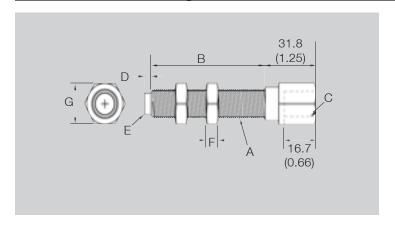
Temperature range: -25...100 °C

Permissible tightening torque: 15 Nm





Cushioned Prox Mount Banking Screw Actuator



Inductive Accessories



Ordering Code	A	В	C	D	E	G
BESA 08-25-08-BANKING-SCREW	M8 X 1	25 mm	M8 X 1	3.16 mm	5.84 mm	11.0 mm
BESA 08-50-08-BANKING-SCREW	M8 X 1	50 mm	M8 X 1	3.16 mm	5.84 mm	11.0 mm
BESA 12-25-12-BANKING-SCREW	M12 X 1	25 mm	M12 X 1	4.32 mm	9.40 mm	15.7 mm
BESA 12-50-12-BANKING-SCREW	M12 X 1	_50 mm	M12 X 1	4.32 mm	9.40 mm	_15.7 mm_
BESA 12-75-12-BANKING-SCREW	M12 X 1	75 mm	M12 X 1	4.32 mm	9.40 mm	15.7 mm
BESA 12-100-12-BANKING-SCREW	M12 X 1	100 mm	M12 X 1	4.32 mm	9.40 mm	15.7 mm
BESA 18-50-18-BANKING-SCREW	M18 X 1	50 mm	M18 X 1	4.32 mm	14.2 mm	22.1 mm
BESA 18-75-18-BANKING-SCREW	M18 X 1	75 mm	M18 X 1	4.32 mm	14.2 mm	22.1 mm
BESA 18-100-18-BANKING-SCREW	M18 X 1	100 mm	M18 X 1	4.32 mm	14.2 mm	22.1 mm

Features:

Banking screw actuators are heat treated alloy steel that will accept any standard (1x) M8, M12 or M18 shielded sensor. Not intended for use with extended range models.

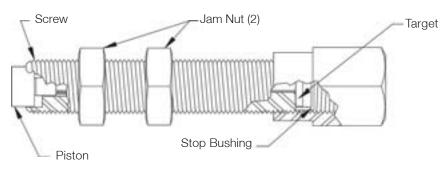
Benefits:

- Solid state output with no mechanical contact with sensor.
- Isolates sensor from impact.
- Allows for positive mechanical contact to plunge without physical contact to sensor.

Banking screw used as a rugged stop for a linear slide.

Construction & Operation

Both the screw and piston are heat-treated to withstand heavy use. A connecting rod ties the spring-loaded piston to the target, which triggers the sensor when the piston is displaced. The sensor is isolated from impact and separated from the target with a plastic bushing.



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Capacitive Accessories

Capacitive Accessori

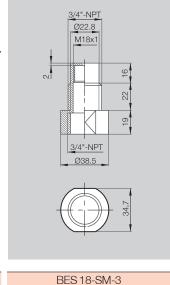
Fits Mounting - Switchwell Mounting - Sensor Material

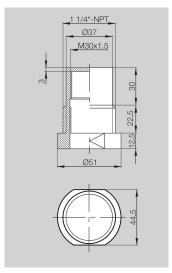
M18 3/4" NPT with wrench flats M18 inside threaded **PTFE**

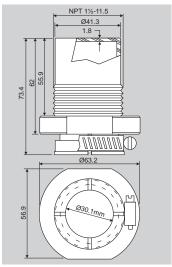
M30 1-1/4" NPT with wrench flats M30 inside threaded **PTFE**

M30 1-1/2" NPT with wrench flats Oversized M30, held with band clamp Lexan

Protective switchwells available for bulk and liquid level detection applications. Mounting through the container wall means quick adjustment or replacement of the sensor without having to empty the tank.







Ordering Code Sensing Distance Thickness in Front of Sensor Pressure Rating

switchwell 2.0 mm 200 psi (13 bar) wall surface to face of sensor

Reduced by the thickness of the Reduced by the thickness of the switchwell 3.0 mm 200 psi (13 bar) wall surface to face of sensor

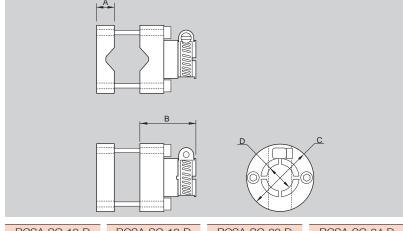
BES 30-SM-3

Reduced by the thickness of the switchwell 1.8 mm 200 psi (13 bar) Mounting Through Metal Wall Maintain 2xSr minimum from inside Maintain 2xSr minimum from inside Maintain 2xSr minimum from inside wall surface to face of sensor

BES 30-SM-5

Fits M12 M18 **M30** Ø 34 mm Mounting - Bracket Split halves clamped with screws Mounting - Sensor Hose clamp Material Plastic and stainless steel

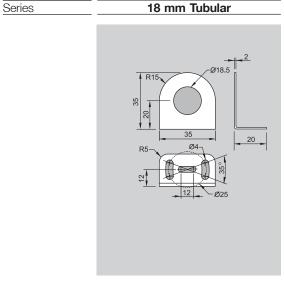


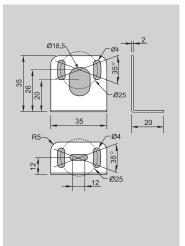




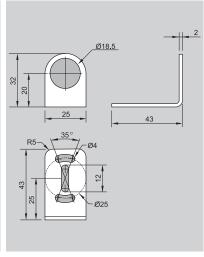
For mounting to sight glass or tubing for level detection

Ordering Code	BCSA-SG-12-D	BCSA-SG-18-D	BCSA-SG-30-D	BCSA-SG-34-D
Dimensions (mm)				
A	10.5	11.7	19.1	19.1
B	29.5	38.1	67.8	67.8
C	38.1	45.0	69.9	69.9
D	12.1	18.1	30.1	34.1
Tube Diameter (mm)	9.4-20.6	9.4-20.6	25.4-44.5	25.4-44.5
Tube Diameter (inches)	0.37-0.81	0.37-0.81	1.0-1.75	1.0-1.75
				·





Small Block/Combination



18 mm Tubular

Description
Suitable Product
Material

Ordering Code

Series

Small L bracket short foot 18 mm tubular Aluminum

BOS 18.0-HW-1

Mounting Adapter

BOS 18.0-HW-2 Dual axis adjustable BOS 18KF, BOS 18 KW <u>Aluminum</u>

Small Block

Small L bracket long foot 18 mm tubular Aluminum

Right Angle

BOS 18.0-HW-3

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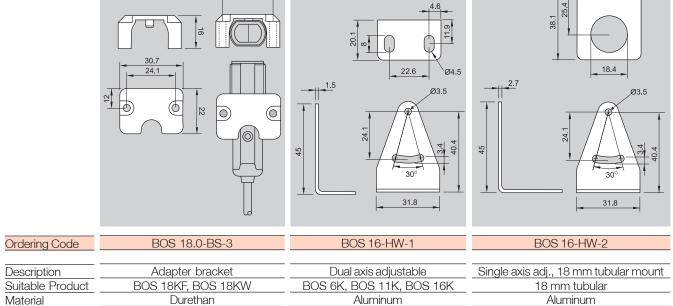
Power Supplies

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Converts BOS 18KF or 18KW sensor mounting to that of BOS 16K.

Product Overview



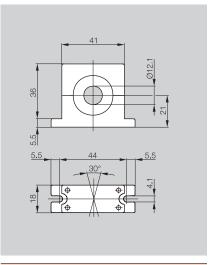


Reference

Photoelectric Accessories

Series 12 mm Tubular

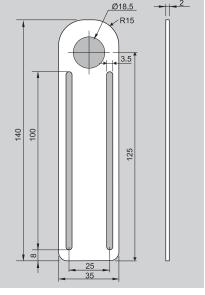




Ordering Code	BOS 12.0-BS-1		
Description	Swivel adjustable mounting bracket		
Suitable Product	12 mm tubular		
Material	ARS		

Series Straight Bracket



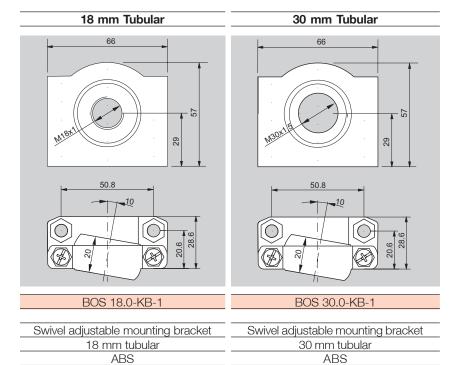


Ordering C	oae

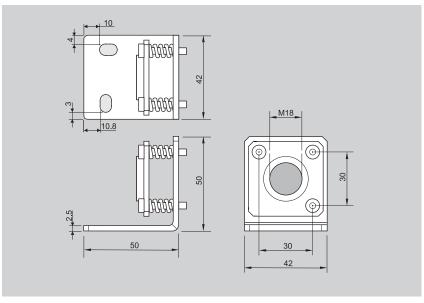
Description
Suitable Product
Material

Straight bracket long foot 18 mm tubular Aluminum

BOS 18.0-HW-4



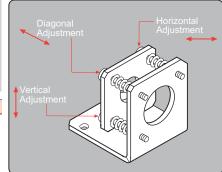
Mounting Bracket with Micro Adjustment



BOS 18.0-HW-6

Micro adjustable brackets allow precision beam placement by simply turning a screw. Three individual screws allow for horizontal, vertical and diagonal adjustment. These precision mounts are ideal for long or short range targeting of small parts.





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Accessories Photoelectric

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- LensesReflectors

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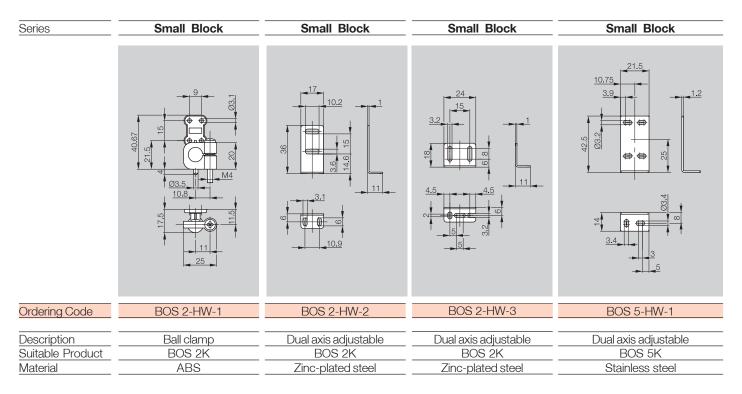


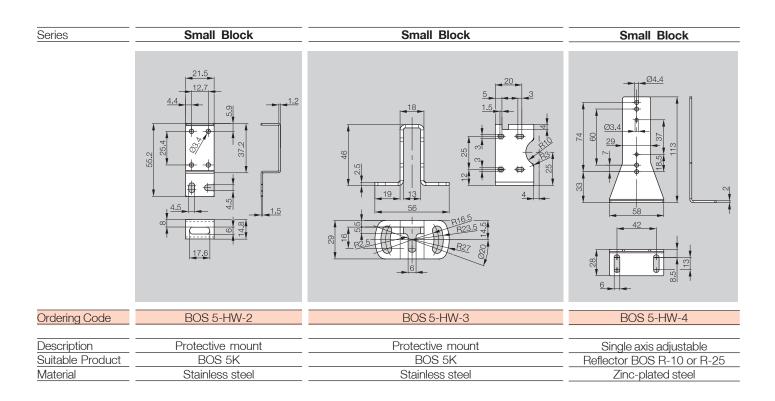


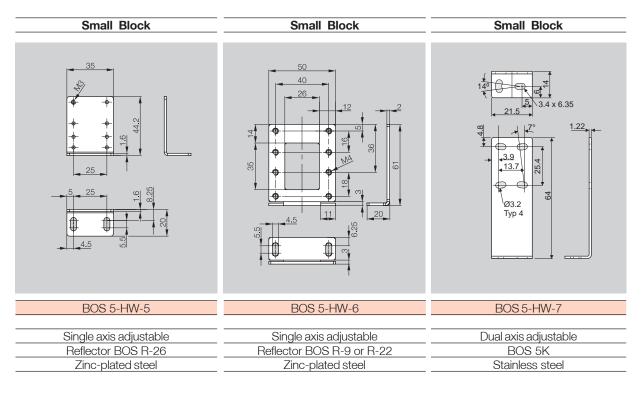


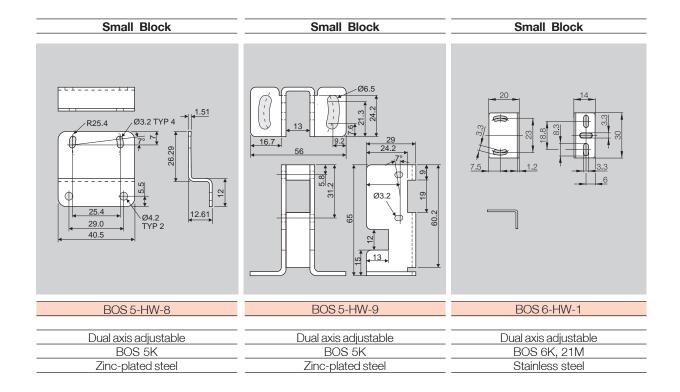
Brackets

Photoelectric Accessories









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BMS

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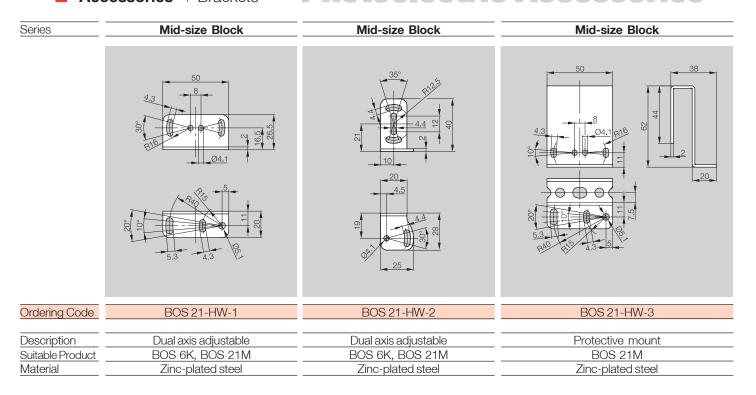


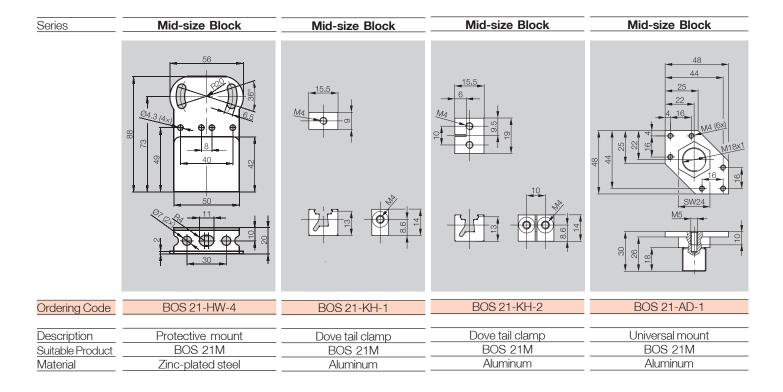


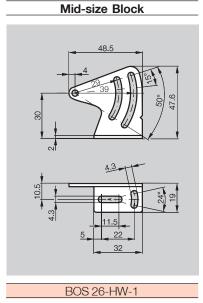


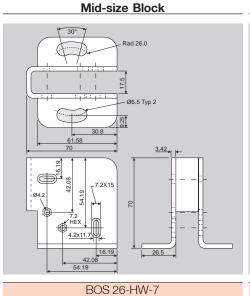
Brackets

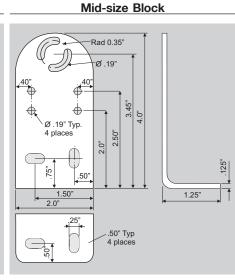
Photoelectric Accessories











Dual axis adjustable BOS 21M, BOS 25K, BOS 26K Stainless steel

Protective mount BOS 26K Painted steel

Dual axis adjustable BLT 31M Anodized Aluminum

BOD 66-HW-1

BLT 31M-HW-1

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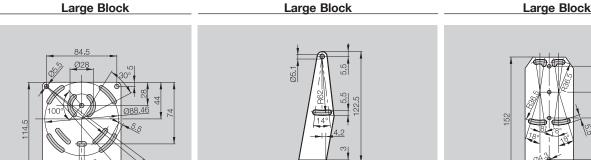


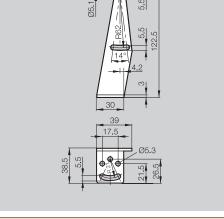


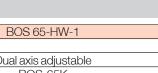


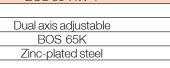












BOD 63-HW-1

Dual axis adjustable

BOD 63M

Zinc-plated steel

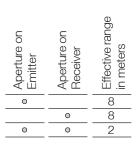
Apertures

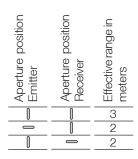
Photoelectric Accessories

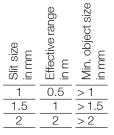
Series Aperture, round hole Aperture, double-slit Aperture, double-slit for BOS/BLE/BLS 18 for BOS/BLE/BLS 18 for BOS/BLE/BLS 12 Thru-beam Thru-beam Thru-beam M18x1 Ø22 M18x1 € 20 **≈**20 Ø22 M18x1 Ordering Code BOS 18-BL-1 BOS 18-BL-2 BOS 12-BL-1

Circular aperture designed to limit the effective beam for a thru-beam sensor.

Double-slit type aperture designed to limit the effective beam for a thru-beam sensor.













Series	Aperture, vertical	Aperture, horizontal	Aperture, round hole
	for BOS 5K	for BOS 5K Thru-beam	for BOS 5K Thru-beam
	8.2 90 1.78 81 6.1	8.2 	8.2 8.2 1.7 1.7 8.2 6.1
	BOS 5-BL-1 0.5 mm BOS 5-BL-2 1 mm BOS 5-BL-3 2 mm	A B BOS 5-BL-4 0.5 mm 6 mm BOS 5-BL-5 1 mm 5 mm BOS 5-BL-6 2 mm 4.5 mm	BOS 5-BL-7 0.5 mm BOS 5-BL-8 1 mm BOS 5-BL-9 2 mm
Ordering Code	BOS 5-BL-1	BOS 5-BL-4	BOS 5-BL-7
	BOS 5-BL-2	BOS 5-BL-5	BOS 5-BL-8
	BOS 5-BL-3	BOS 5-BL-6	BOS 5-BL-9
Material	Stainless steel	Stainless steel	Stainless steel



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Lenses & Adapters

hotoelectric Accesso

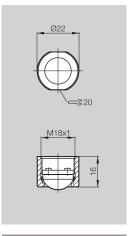
Series

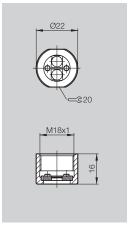
Convex Lens and BGS sensors

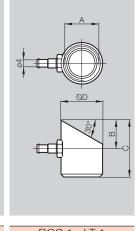
Polarizing Filterall for all BOS 18M diffuse non-polarized BOS18M for BOS 12M BOS 18M retro-reflective sensors

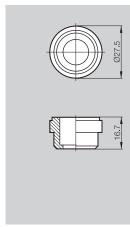
Air Blow-off

Adapter allows BFO 18V fiber optic cables to fit BOS 30m









Ordering Code

BOS 18-PK-1

BOS 18-PF-1

BOS 1_-LT-1

BFO 30-A1

Convex lens designed to spread out diffuse sensor light beam. Useful in applications where the field-of-view of a sensor needs to be retro-reflective sensor expanded.

Used in retro-reflective applications where the targets are shiny, this filter can convert a standard non-polarized to a polarized type. In this type of installation, the normal amount of sensing range reduction by adding this filter is 50%.

Air blow-off shields help prevent accumulation of dirt and debris on the sensors lens. Units come with a 4mm air fitting and are typically connected to the air source available in a factory.

	BOS 12-LT-1	BOS 18-LT-1
Α	M12×1	_M18×1
В	14	15
С	25	30
D	14	22









Protective Lens Cap

Protective Lens Cap

Protective Lens Cap

for BOS 18M	for BOS 12M	for BOS 18M	for BOS 18M
©22 —©320	Ø14.6	©22 —©20	<u> </u>
M18x1	M12x1	M18x1	M18×1
BOS 18-NF*	BOS 12-SM-1	BOS 18-SM-1	BOS 18-SM-2

*1=50 % Transmission, 2=75 % Transmission

Neutral filters reduce the amount of light transmitted (or received) by a photoelectric sensor. The lens material is made of a specialized glass that works effectively with all wavelengths of light. Typical applications include sensor testing, where a specific excess gain level is required or specialized configurations, where an emitter needs to be dampened to reduce the amount of light as to not "burn-thru" an object.

Neutral Filter

Protective cap with plastic lens suitable for all BOS 12M sensors. Adds a layer of protection from mechanical damage as well as heat.

Protective cap with plastic lens suitable for all BOS 18M sensors. Adds a layer of protection from mechanical damage as well as heat.

Protective cap with glass lens suitable for all BOS 18M sensors. Adds a layer of protection from mechanical damage as well as heat.

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Lenses

Photoelectric Accessories

Series	90° Rotatable Head	90° Rotatable Head	45° Angle Miror
	BOS/BLS/BLE 18	BOS/BLS/BLE 18	BOS/BLS/BLE 12
	34.5	37 37 8 21 13	35
	023.5 M18x1	0224 0324 0324 0324	(C)
Ordering Code	BOS 18-UK*	BOS 18-UK-10	BOS 12-WS-1

*=1 or 2; see table below

Using 90° or 45° heads reduce the effective sensing of the sensors they are mounted to.

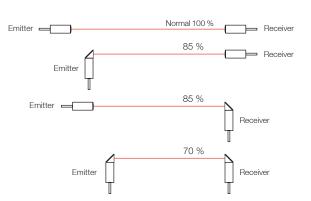




Reaction Factors

riodollori ractoro				
Diffuse	BOS 18-UK-1	BOS 18-UK-2	BOS 18-UK-10	BOS 12-WS-1
Up to 100mm	RF = 45%	Not recommended	RF = 50%	RF = 30%
100-200mm	RF = 25%	Not recommended	RF = 50%	RF = 30%
200mm or More	Not recommended	RF = 25%	RF = 30%	RF = 30%
Retro-reflective				
All Ranges	Not recommended	RF = 20%	RF = 20%	Not recommended
Thru-beam	_			
All Ranges	Not recommended	RF = 15%	RF = 30%	RF = 30%

BOS 18-UK-2 example: In the diagrams to the right, several different configurations of thru-beam sensors are shown. The effective sensing range would be equal to the normal sensing range times the reduction factor.



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Series	Object Lens
	for BKT, BLT
	Complete lens for 18mm fixed
	distance with 7mm spot size

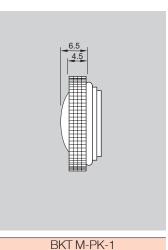
Object Lens for BKT, BLT Complete lens for 9mm fixed distance with 7mm spot size

Object Lens for BKT, BLT Complete lens for 28mm fixed distance

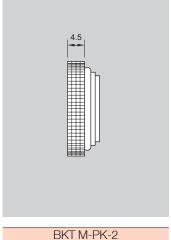
with 10mm spot size

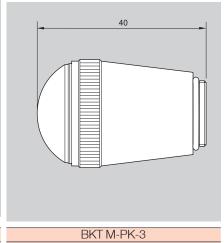


Ordering Code



Photoelectric Accessories

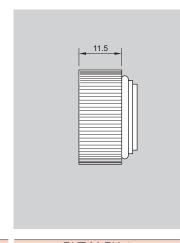


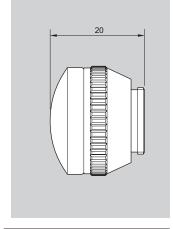


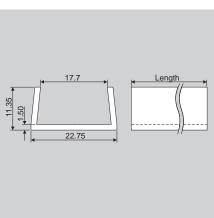
Series	Fine Focusing Lens
	for BKT, BLT
	Detect small marks (1mm) with low
	UV intesity at a distance of 9mm

Object Lens
for BKT, BLT
Complete lens for 50mm fixed
distance with 12mm spot size









Ordering Code	BKT M-PK-4
Material	Aluminum/Glass

BKT	M-PK-5

Aluminum/Glass

DOWN LE OIL I
Aluminum/Glass

BOWA Z-SH-1

Connectors

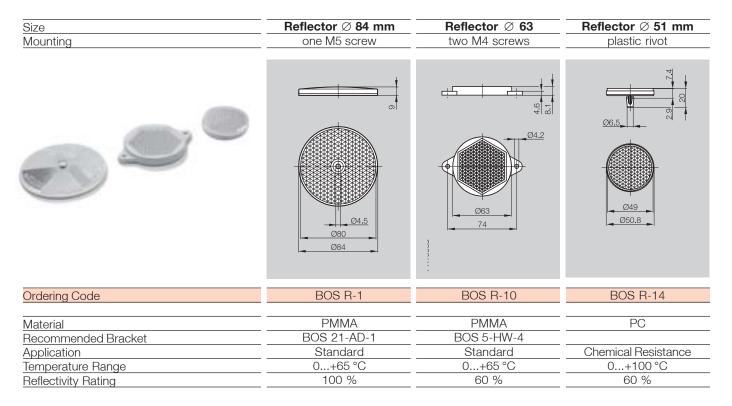






Reflectors

Photoelectric Accessories



Size Mounting	Reflector Ø 46 mm self-adhesive	Reflector Ø 20 mm self-adhesive	Reflector Ø 20 mm self-adhesive
	Ø46	Ø20.5	Ø20.5
Ordering Code	BOS R-2	BOS R-3	BOS R-15
Material	– PMMA	PMMA	ABS/PMMA
Recommended Bracket	_		
Application	Standard	Standard	Chemical Resistance
Temperature Range	0+65 °C	0+65 °C	0+110 °C
Reflectivity Rating	60 %	25 %	25 %

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Reflector 33×12 mm one M3 screw	Reflector 33×12 mm self-adhesive	Reflector 33×12 mm one M3 screw	Reflector 19×60 mm two M4 screw	Reflector Ø 84 mm one M5 screw
BOS R-27	BOS R-28	BOS R-29	BOS R-33	BOS 18-R
PMMA	PMMA	PMMA	PMMA	PMMA
BOS 5-HW-1 or 2		BOS 5-HW-1 or 2		
Standard	Standard	Standard	Standard	Economy
0+50 °C	0+50 °C	0+50 °C	−20+85 °C	0+65 °C
				85%





Photoelectric Accesso











BALLUFF

Connectors

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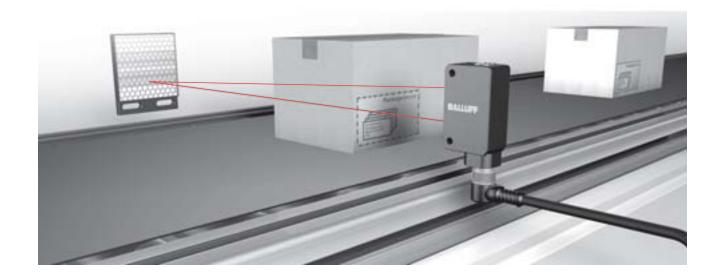
Number

Reflectors

Photoelectric Accessories

Size Mounting	Reflector Ø 25 mm self-adhesive	Reflector 14×23 mm two M2 screws	Reflector Ø 20 mm self-adhesive	Reflector 51x62 mm two M4 screws
	5.5	00.	19 (p) N	3.5
	023.5 025.2	19 23		51 55.4 61.8
Ordering Code	BOS R-13	BOS R-12	BOS R-16	BOS R-22
Material Recomended Bracket	РММА	ABS/PMMA	ABS/PMMA	ABS/PMMA BOS 5-HW-6
Application	Laser	Laser	Laser	Laser
Temperature Range	0+55 °C	0+55 °C	−20+60 °C	−10+60 °C
Reflectivity Rating	100% (Laser) 40% (Non-Laser)	100% (Laser) 30% (Non-Laser)	100% (Laser) 40% (Non-Laser)	100% (Laser) 40% (Non-Laser)

Retro-reflective sensors are ideal for applications where space constraints prohibit the mounting of a second sensor.



Photoelectric Accessories

Adhesive Tape Reflectors

Size Mounting	Reflective Tape self-adhesive	Reflective Tape self-adhesive	Reflective Tape self-adhesive	Reflective Tape self-adhesive
	Da.0.5	35	50 mm	25.4
Ordering Code	BOS R-6 for non-polarized light BOS R-7 for non-polarized light BOS R-8 for non-polarized light	BOS R-30 for polarized light	BOS R-17-22	BOL 27K-TAPE-01*
Reflectivity Rating	40 %	40 %	50%	-

* for use with BOL 27K only

Tape Dimensions (LxB)	Ordering code
45 m×50 mm	BOS R-6-45
250 mm×50 mm	BOS R-6-0,25
22 m×50 mm	BOS R-7-22
250 mm×50 mm	BOS R-7-0,25
22 m×25 mm	BOS R-8-22
250 mm×25 mm	BOS R-8-0,25



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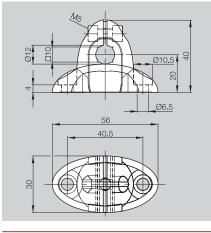
BMS Mounting System

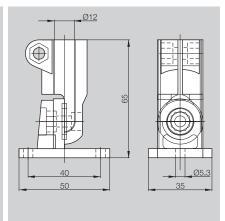
BMS Mounting Systems

Balluff offers high-quality mounting accessories for optimally positioning the sensors in systems and machines. The mounting system can be attached to base plates or on all common extrusion rails. The kit design means that virtually any required solid angle can be accommodated. Additional accessories such as reflector holders and adapter plates, usable for tubular and blockstyle sensors, complete the accessories kit.

Description Base Holder Туре for 1 rod \varnothing 12 mm or 10×10 mm Application for mounting on base plates or rails

Articulated Base Holder for 1 rod Ø 12 mm for mounting on base plates or rails





Ordering Code

BMS CU-P-D12-A040-00

BMS CUJ-P-D12-R040-00

Material

POM plastic

POM plastic

Note: Stainless steel screws included.

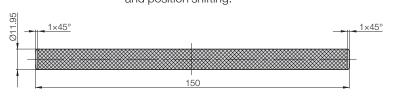




Mounting rods Ø 12 mm, anodized Al

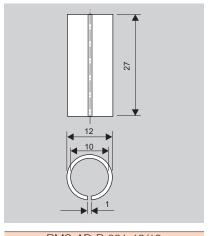


the full length. This prevents slipping and position shifting.



Description	
Туре	
Application	

Rod Adapter for 1 rod Ø 10 mm converts a Ø 10 mm rod to a \emptyset 12 mm rod



Ordering Code

BMS AD-P-001-12/10

Material

POM plastic

Sensor Holder

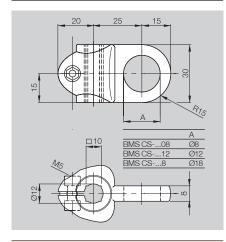
for 1 rod \varnothing 12 mm or 10×10 mm for cylindrical sensors

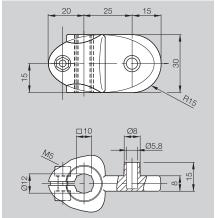
Reflector Holder

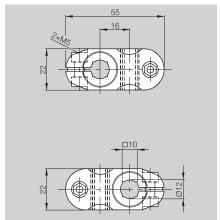
for 1 rod Ø 12 mm or 10×10 mm for all reflectors with \varnothing 20 mm (glue) and BOS R-14 Ø 51 mm (pluggable)

Cross-Connector

for 2 rods \varnothing 12 mm or 10×10 mm connecting element for 2 rods Ø 12 mm or 10×10 mm







BMS CS-P-D12-AD08-00 for M8 sensors BMS CS-P-D12-AD12-00 for M12 sensors BMS CS-P-D12-AD18-00 for M18 sensors

BMS CR-P-D12-AU-00

BMS CC-P-D12-A-00

POM plastic

POM plastic

POM plastic







Banking Screws Capacitive Accessories

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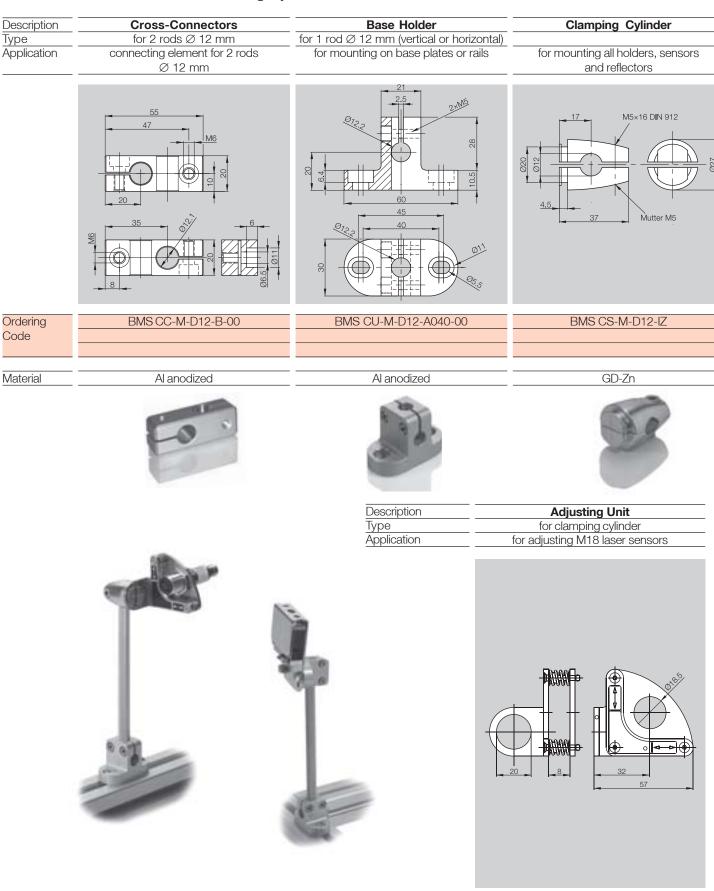
Product Overview

Technical Reference

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BMS Mounting System





Ordering Code

Material

BMS AD-M-002-D12/D18

V4A

Note: Stainless steel screws included with

connectors, holders, and clamping cylinders.

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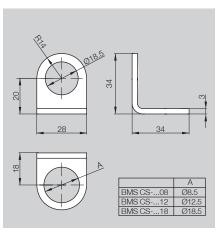
Testers

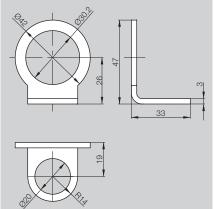
Sensor Mount
for clamping cylinder
for cylindrical sensors M8, M12, M18

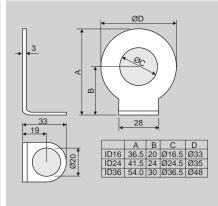
Sensor Mount for clamping cylinder for cylindrical sensors M30

Sensor Mount

for clamping cylinder for use with prox mounts







BMS CS-M-D12-ID08-01 for M8 sensors BMS CS-M-D12-ID12-01 for M12 sensors BMS CS-M-D12-ID18-01 for M18 sensors

BMS CS-M-D12-ID30-01

CS-M-D12-ID16-01 CS-M-D12-ID24-01 CS-M-D12-ID36-01

V4A

V4A V4A



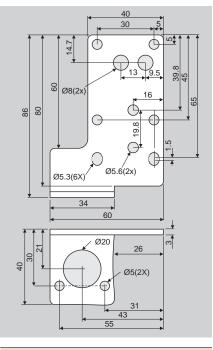


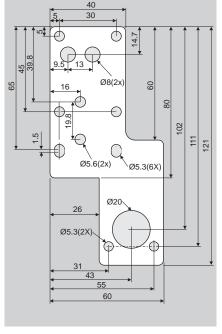




Mounting Bracket for clamping cylinder for UniCompact sensors

Mounting Bracket for clamping cylinder for UniCompact sensors







BMS CS-M-D12-IQ40-02

BMS-M-D12-IQ40-03

V4A

V4A

www.balluff.com/accessories

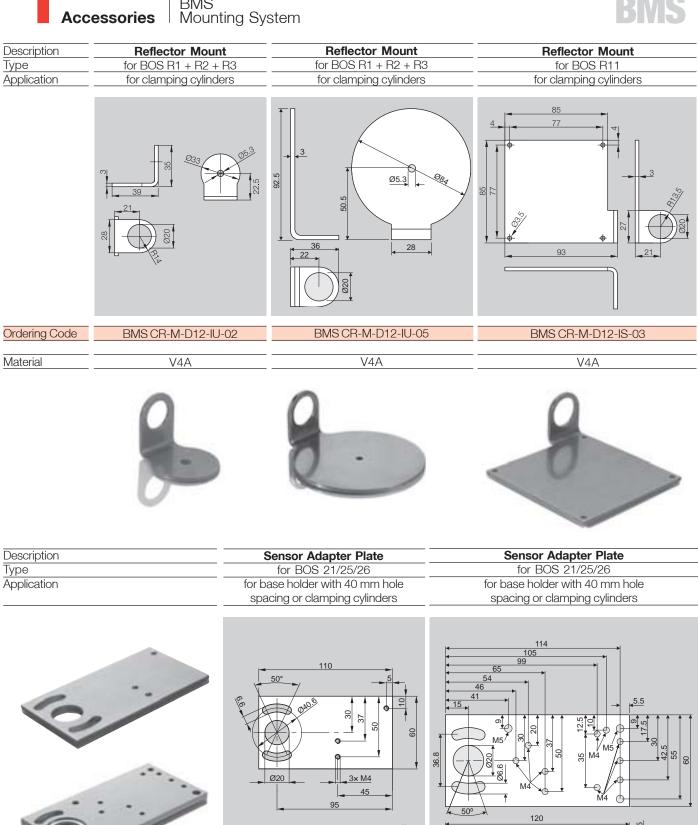
BALLUFF

Technical Reference

Part Number

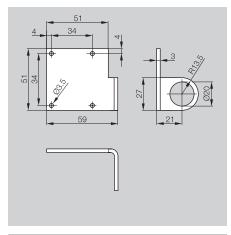
Product Overview

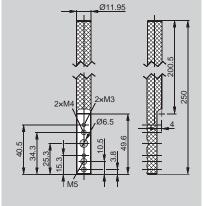


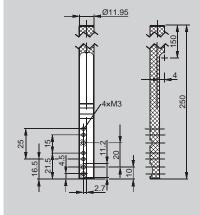


Ordering Code	BMS CS-M-D12-BX01-01	BMS CS-M-D12-BX05-02
Material	Al anodized	Al anodized

Mounting Rod for BOS 2K, BOS 5K, BOS 6K, BES/BOS Q08 for base holder Ø 12 mm







BMS CR-M-D12-IS-04

BMS BS-M-D12-0250-01

BMS BS-M-D12-0250-02

V4A

Al anodized

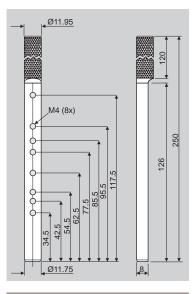
Al anodized

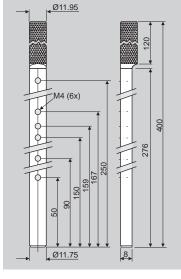




Mounting Rod for BGL 5A...80A for base holder Ø 12mm

Mounting Rod for BGL 80A...220A for base holder Ø 12mm







BMS BS-M-D12-0250-03

BMS BS-M-D12-0400-04

Al anodized

Al anodized

Mounting rods \varnothing 12 mm, anodized Al BMS RS-M-D12-**0150**-00 =150 mm BMS RS-M-D12-**0250**-00 =250 mm BMS RS-M-D12-1000-00 =1000 mm

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BMS

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Connectors

Product Overview

Technical Reference

Part Number

BMS Mounting System



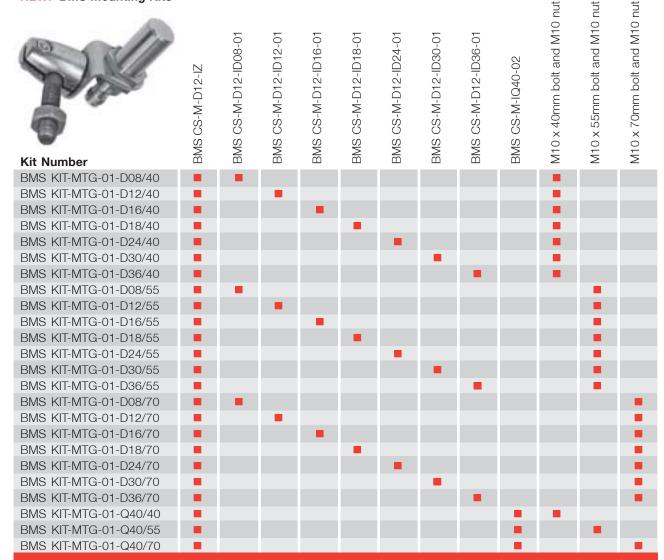
Description	Sensor adjustment tool	Adapter bracket
Туре	for BGL	for BGL
Application	for fine positioning	for fine positioning
Ordering Code	25.6 25.6	12.7
All BGLs	BMS CS-M-D12-CZ	
BGL 5 - 20 mm		BMS CS-M-D12-CX02-01
BGL 30 - 80 mm		BMS CS-M-D12-CX03-01
BGL 120 - 220 mm		BMS CS-M-D12-CX04-01

Kits Available:

BMS CS-M-D12-CX02-01-Z = BMS CS-M-D12-CZ and BMS CS-M-D12-CX02-01 BMS CS-M-D12-CX03-01-Z = BMS CS-M-D12-CZ and BMS CS-M-D12-CX03-01 BMS CS-M-D12-CX04-01-Z = BMS CS-M-D12-CZ and BMS CS-M-D12-CX04-01



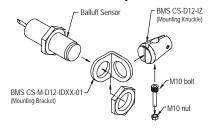
NEW! BMS Mounting Kits

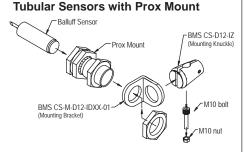


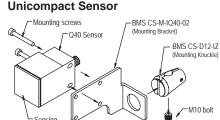
These kits provide you the convenience of all the parts you need in a single box.

Kit Components	Description
BMS CS-M-D12-IZ	Joint, Rotary Mounting type
BMS CS-M-D12-ID08-01	Bracket, for standard M8 sensors
BMS CS-M-D12-ID12-01	Bracket, for M8 sensor prox mounts or standard M12 sensors
BMS CS-M-D12-ID16-01	Bracket, for M12 sensor prox mounts
BMS CS-M-D12-ID18-01	Bracket, for standard M18 sensors
BMS CS-M-D12-ID24-01	Bracket, for M18 sensor prox mounts
BMS CS-M-D12-ID30-01	Bracket, for standard M30 sensors
BMS CS-M-D12-ID36-01	Bracket, for M30 sensor prox mounts
BMS CS-M-IQ40-02	Bracket, 40x40mm Cube Sensor Mount
M10 x 40mm bolt and M10 nut	M10 x 40mm bolt with M10 x 1.5 nut, black oxide
M10 x 55mm bolt and M10 nut	M10 x 55mm bolt with M10 x 1.5 nut, black oxide
M10 x 70mm bolt and M10 nut	M10 x 70mm bolt with M10 x 1.5 nut, black oxide

Tubular Sensors Only







surface

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M10 nut

Signal Conditioning

BOS S Series Signal Adapter

BOS S series signal adapters are crucial for quick, versatile modifications, retrofits and enhancements of a sensor's functionality. Several available models provide quick-change options that will convert PNP/NPN outputs, add delay timing and counting functions, or monitor frequency of machine speeds and motion.

BOS S series signal adapters take the place of expensive signal converters and other control elements. They are also suitable as stand-alone solutions in areas lacking external controllers. They are ideal for applications where a solution must be retrofit without changing the controller. Signal adapters are plugged-in between the sensor and the connection cable, and can be programmed through the control line using a simple teach-in procedure. The output current of 400 mA also allows any signal adapter to be used as a switching amplifier.

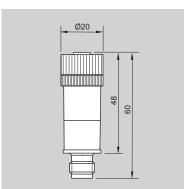
Applications

- Batch counting
- Indexing
- Increased switch output
- Underspeed detection
- Jam detection
- Motion detection
- Pulse stretcher
- Broken conveyor detection

Series	Signal Adapter
Model	Timer 1ms65.535s
	Counter 165535
	Signal Inverter PNP to NPN, NPN to PNP
	Frequency (Under speed) 0.151000Hz

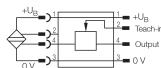
CE



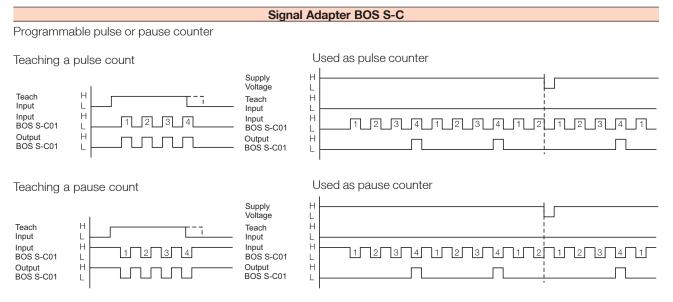


	(3)		
	Timer		
	PNP		BOS S-T01
	NPN		BOS S-T02
	Counter		
	PNP		BOS S-C01
	NPN		BOS S-C02
	Signal Inverte	er	
	PNP to NPN		BOS S-F01
	NPN to PNP		BOS S-F02
	Frequency (ur	nder speed)	
	PNP		BOS S-M01
	NPN		BOS S-M02
	- I I I I I I I I I I I I I I I I I I I	13 / 11	10 00 1/1
	Rated Operatio	nal Voltage	1030 Vdc
	Supply Voltage		1224 Vdc
	Input Resistanc		>10k Ω
	Minimum Respo		100 μs
	Maximum Load		400mA
	Timer	Minimum Delay	
		Maximum Delay	65.535s 10 kHz
	Counter	Operating Frequency (max.)	10 KHZ
	Counter	Minimum Count	65535
		Maximum Count	000000 10 kHz
	Cianal Invertor	Operating Frequency (max.)	10 kHz
	Frequency	Operating Frequency (max.) Minimum Frequency	0.15 Hz
	(under speed)	Maximum Frequency	1000 Hz
		Operating Frequency (max.)	1000 Hz
	Short Circuit Pr		Yes
	Ambient Temperature Range Remote Teach Output Indication Mechanical Protection		060°C
			Yes
			Red Led
			IP67
þ	Housing Materia		Plastic PBTA/PA
	Input Connectic		M12 4 pin Female
	Output Connec		M12 4 pin Male
	2 3 5 5 6 1 1 1 1 0 0		





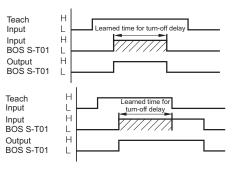
Signal Conditioning



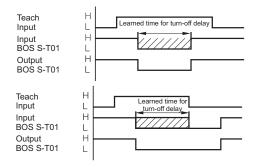
Signal Adapter BOS S-T

Programmable timer for turn-on or turn-off delay

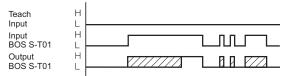
Teaching a turn-on delay



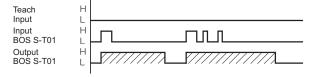
Teaching a turn-off delay



Using with turn-on delay



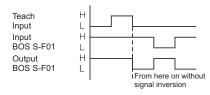
Using with turn-off delay



Signal Adapter BOS S-F

NPN/PNP logic converter, selectable normally-open/normally-closed

Teaching without signal inversion



H = Input or Output active; L = Input or Output inactive

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In-Line Analog Set Point Controller

Signal Conditioning

M18x1

BES 516-615-_S-1-PU-05

In-line analog set point controller with integrated switching outputs

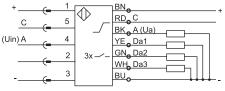
This device can be connected to any Balluff 0...10V analog sensor (inductive, photoelectric, BIL) and provides three integrated switching outputs.

Analog sensors provide a signal which is proportional to the target distance from the sensor face. However, many applications also require a switching signal at certain points along the full range.

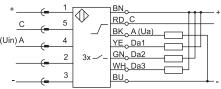
The three switching outputs are programmed using a teach-in procedure by holding a target in postion and momentarily connecting the control line to the supply. This programs the digital output for that point. A total of three outputs are programmable.

In addition to the three digital outputs, a 0-10 V analog signal is also provided. An LED for each output indicates the switching state of that output.

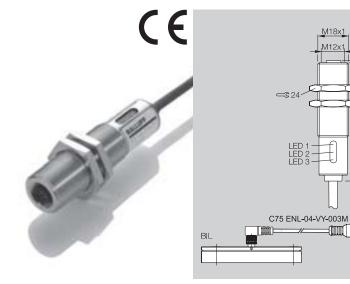
PNP analog and PNP discrete output



NPN analog and NPN discrete output



Housing Size	M18×1
Output Signal	010 V



	PNP Normally-open	BES 516-615-PS-1-PU-05
	NPN Normally-open	BES 516-615-NS-1-PU-05
	Rated Operational Voltage U _e	24 Vdc
	Supply Voltage U _B	1530 Vdc
	Ripple	≤15%
	Rated Insulation Voltage Ui	75 Vdc
	Load Resistance Ri for Analog Output	4200 Ohm
	No-load Supply Current I₀ at Ue	20 mA
	Protected Against Polarity Reversal	yes
	Ambient Temperature Range T _a	-10+70 °C
	Hysteresis	500mV
+	Operating Frequency f	2000
	Degree of Protection per IEC 60529	IP 67
	Housing Material	nickel plated brass
	Connection	cable
	No. of Wires x Gauge	7 x 24 AWG
-	Approvals	cULus
	Recommended Connector	C75 ENL-04-VY-003M
	LED Indication for Each Output	yes
	Teach-in Function	yes
	Rated Operational Current I _e	100 mA
+	for One Switching Output	
	Voltage Drop U _d at I _e	≤ 1.5 V



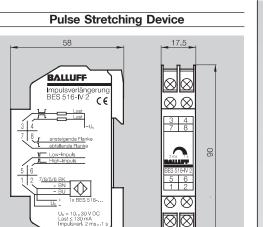
Signal Conditioning

Type

Accessories

CE

Pulse Width Stretching Device



2 x 14 AWG

housing IP 40/clamp IP 20

Rapid Movement Recognition

Three-wire DC sensors can have very high switching frequencies. This fast response time coupled with high speed operations on a machine can mean that events can sometimes occur without being detected by the control on the machine.

The pulse width lengthening device allows the switch output to be extended from 2 milliseconds to 1 second. The adjustable delay can then be used to insure your machine receives the switching signal.

Features:

- Protected against overload (through PTC) and against polarity reversal.
- On the input, only a PNP sensor from BES 515-..., BES 516-... or BES 517-... (DC, 3-/4-wire) can be used, either normally open or normally closed.
- Both or only one of the outputs can be installed.

Ordering Code	BES 516-IV 2
Output (LED displays)	plus switching (PNP), complementary
Pulse Length Adjustable	2 ms1 s
Factory Set Value	200 ms (+50 ms)
Input 7/8	refers to each edge of the input signal
Input 5/6	refers to the pulse end of the input signal
Repeatability	< 10 %
Input	1 PNP- or 1 NPN-Normally open or closed
Min. Input Pulse Length	1.5 ms
Supply Voltage U _B	1030 Vdc
	(input voltage = output voltage)
Including Ripple	≤ 15 % (SS)
No-load Current	ca. 20 mA
Output Current	≤ 130 mA
Allowable Load Capacity	≤ 0.5 µF/24 V
Ambient Operating Temperature	060 °C
Dimensions	90 × 58 × 17.5 mm
Housing Mount	rail EN 50022-35

Output:	3	low pulse, expanded
	4	high pulse expanded

		PNP	NPN
Input:	7	falling edge	rising edge
	8	rising edge	falling edge
	5	low pulse	high pulse
	6	high pulse	low pulse
	1	-V _S	
	2	+V _S	

Max. Connector Cross-section

Degree of Protection per IEC 60529

Falling edge Expanded output signal is triggered by the falling edge		
Rising edge	Expanded output signal is triggered by the rising edge	
Low pulse	Expanded output signal is triggered by a low pulse	
High pulse	Expanded output signal is triggered by a high pulse	

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Sensor Testers & Controller

Description

Power Supply

Sensor Tester BES 516-3

A quick and easy way to test standard 10-30 Vdc sensors in the field.

- Tests 3-wire and2-wire DC sensors
- PNP or NPN output
- Audible sound
- LED indicators
- Convenient size

High Power Sensor Tester BES 516-5

For use with higher voltage and current sensors and optos.

Tester and Programmer BES 516-4

This programming device provides an easy way to perform the following tests and calibration on sensors:

- Programs the switching distance of analog sensors
- Tests analog sensors
- Tests 2-wire and 3-wire BES sensors

Sensor Controller BES 516-705-U5

Designed to operate two 24 Vdc electronic sensors from a 115 Vac line source.

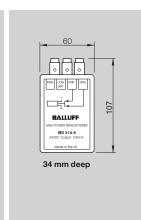
- DIN rail or panel mountable
- 2 independent relays
- 110 Vac input, 24 Vdc output
- Accepts PNP and NPN sensors
- Provides 100 mA output current



60 O O O O Bourse Salar Bassar Salar Bas

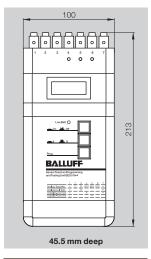
BES 516-3

Sensor Tester



High Power Sensor

Tester



Analog Tester and

Programmer

Output Voltage
Supply Current
LED Indication
Battery Type
Sensor Connection
Degree of Protection

Housing Material

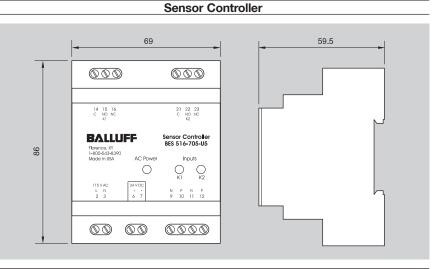
Description

Part Number

18 Vdc	20-2
35 mA	10
1 power indicator	power a
2 × 9 V batteries	6 - 1.5 VAA
3 spring-loaded terminals	3 spring-loa
IP 21	IF
plastic	pl

BES 516-5	BES 516-4
20-24 Vdc	18 Vdc
100 mA	35 mA
power and output	power, output and batte
6 - 1.5 VAA (not included)	2 × 9 V batteries
3 spring-loaded terminals	7 spring-loaded termina
IP 21	IP 40
plastic	plastic





Part Number	BES 516-705-U5
Input Voltage	115 Vac (±10%), 60 Hz
Input Current	36mA AC (Full Load)
Output Voltage	24 Vdc
Output Current	100mA DC max.
Output Ripple/Noise	20 mV
Circuit Protection	2AG, .250mA Slo-Blo fuse
Relay Configuration	2, 1 Form C (SPDT)
Relay Contact Material	Silver Cadmium Oxide
Relay Ratings	6A at 120 Vac or 24 Vdc
Relay Life	100,000 Operations
LED Indication	Green Power, 2 red output

Digital Displays

Accessories

Digital Displays

Name Series Analog - input digital display



The BDD 640 series panel meters offer high performance and advanced functionality in a compact package. The BDD 640 series is a high resolution display designed for use with continuous output analog position sensors. The universal 16-bit analog input allows the BDD 640 series to be used with either 0-10 Vdc or 4-20 mA analog inputs. Available options include a scaleable 16-bit output and up to 4 programmable PNP set-points.

Features:

- Ultra thin design consumes minimal panel space
- 100% adjustable zero and span
- 16-bit input resolution for superior accuracy
- Fast update rate provides superior display readout response
- Available with up to 4 programmable setpoint outputs
- Scaleable 16-bit analog output available

BDD 640-R3A-0-00-E-00 BDD 644-R3A-0-54-E-00 BDD 645-R3A-5-53-E-00

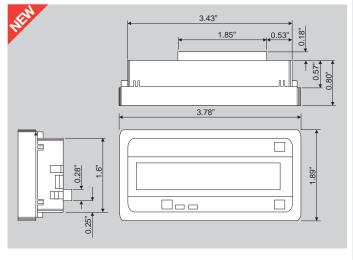
ii ipat oigi ai
Display
Supply Voltage
Temperature Range
Update Rate
Resolution
Digital Outputs
Analog Output

Housing Information

Αc	CE	959	sor	ies
7	\sim	7	00	4

BSS Z-001

Input Signal



Display only

Display with 4 programmable PNP outputs

Display with 2 programmable PNP outputs and 2 scalable analog outputs

0-10 Vdc or 4-20 mA	
6-digit (5-digit usable for analog models),	
0.56" digits, 6 ms refresh rate	
24 Vdc ± 20%	
0 to 70℃	
67 ms	
16-bit A/D	
PNP, 100 mA per output	
16-bit analog, 0-10 Vdc or 4-20 mA,	
100% adjustable	
Plastic, 1/8 DIN housing, panel mountable	

Clear NEMA 4X IP65 display cover



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